

#### ANSI/AAMA/NWWDA 101/I.S.2-97 TEST REPORT

**Rendered to:** 

#### DECEUNINCK NORTH AMERICA, LLC

SERIES/MODEL: 310.300 PRODUCT TYPE: Single Slider

 Report No.:
 55328.01-701-47

 Report Date:
 01/10/05

 Expiration Date:
 01/05/09

849 Western Avenue North St. Paul, MN 55117 phone: 651-636-3835 fax: 651-636-3843 www.archtest.com



#### ANSI/AAMA/NWWDA 101/I.S.2-97 TEST REPORT

#### **Rendered to:**

# **DECEUNINCK NORTH AMERICA, LLC**

#### SERIES/MODEL: 310.300 PRODUCT TYPE: Single Slider

	Summary	of Results
Title	Test Specimen #1	Test Specimen #2
Rating	H-R15 84 x 60	H-R20 96 x 60
Operating Force	25 lbf	N/A
Air Infiltration	$0.09 \text{ cfm/ft}^2$	N/A
Water Resistance Test Pressure	5.25 psf	N/A
Uniform Load Deflection Test Pressure	15.0 psf	20.0 psf
Uniform Load Structural Test Pressure	± 22.5 psf	± 30.0 psf
Deglazing	Passed	N/A
Forced Entry Resistance	Grade 10	N/A

	Summary	of Results
Title	Test Specimen #3	Test Specimen #4
Rating	H-R20 72 x 48	H-R30 72 x 48
Operating Force	N/A	N/A
Air Infiltration	N/A	N/A
Water Resistance Test Pressure	N/A	N/A
Uniform Load Deflection Test Pressure	20.0 psf	30.0 psf
Uniform Load Structural Test Pressure	± 30.0 psf	± 45.0 psf
Deglazing	N/A	N/A
Forced Entry Resistance	N/A	N/A

Reference should be made to ATI Report No. 55328.01-701-47 for complete test specimen description and data.

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#### ANSI/AAMA/NWWDA 101/I.S.2-97 TEST REPORT

Rendered to:

# DECEUNINCK NORTH AMERICA, LLC 351 North Garver Road Monroe, Ohio 45050

Report No.:	55328.01-701-47
Test Date:	01/05/05
Through:	01/07/05
Report Date:	01/10/05
Expiration Date:	01/05/09

**Project Summary**: Architectural Testing, Inc. (ATI) was contracted by Deceuninck North America, LLC to witness testing on four Series/Model 310.300 single sliding windows at Deceuninck North America, LLC test facility in Monroe, Ohio. The samples tested successfully met the performance requirements for the following ratings: Test Specimen #1: H-R15 84" x 60" (XO); Test Specimen #2: H-R20 96" x 60" (XOX); Test Specimen #3: H-R20 72" x 48" (XO); Test Specimen #4: H-R30 72" x 48" (XO). Test specimen description and results are reported herein.

**Test Specification**: The test specimens were evaluated in accordance with ANSI/AAMA/NWWDA 101/I.S.2-97, Voluntary Specifications for Aluminum, Vinyl (PVC) and Wood Windows and Glass Doors.

#### **Test Specimen Description**:

Series/Model: 310.300 SS-XO

Product Type: Horizontal Sliding XO

**Test Specimen #1**: H-R15 84 x 60 (XO)

**Overall Size**: 7'0" wide by 5'0" high

**Sash Size**: 3' 4-11/16" wide by 4' 9" high

Daylight Opening: 3' 2-1/4" wide by 4' 7-1/4" high

Screen Size: 3' 3-11/16" wide by 4' 8-1/4" high

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Test Specimen Description: (Continued)

Test Specimen #1: H-R15 84 x 60 (Continued)

**Glazing Type**: 3/4 x 3/32 Swiggle spacer

**Reinforcement**: Aluminum reinforcement was utilized in the meeting stiles (lock and fixed stiles) (See Deceuninck North America, LLC Drawing #A6202).

**Test Specimen #2**: H-R20 96 x 60 (XOX)

**Overall Size**: 8'0" wide by 5'0" high

Sash Size: 2'7-1/2" wide by 4' 8-5/8" high

Daylight Opening: 2' 4-1/2" wide by 4' 6-7/8" high

Screen Size: 3'9-7/16" wide by 4'7-3/4" high

**Glazing Type:** 3/4 x 3/32 Swiggle spacer

**Reinforcement**: Aluminum reinforcement was utilized in the sash stiles and fixed stile) (See Deceuninck North America, LLC Drawing #A6202).

# Test Specimen #3: H-R20 72 x 48 (XO)

**Overall Size**: 6'0" wide by 4'0" high

Sash Size: 2' 10-3/4" wide by 3' 9" high

**Daylight Opening**: 2' 9" wide by 4' 7-1/4" high

Screen Size: 2' 8-3/8" wide by 3' 7-1/4" high

**Glazing Type:** 3/4 x 3/32 Swiggle spacer

**Reinforcement**: Aluminum reinforcement was utilized in the fixed meeting stile) (See Deceuninck North America, LLC Drawing #A6202).



#### Test Specimen Description: (Continued)

Test Specimen #4: H-R30 72 x 48 (XO)

**Overall Size**: 6'0" wide by 4'0" high

**Sash Size**: 2' 10-3/4" wide by 3' 9" high

**Daylight Opening**: 2' 9" wide by 4' 7-1/4" high

Screen Size: 2' 8-3/8" wide by 3' 7-1/4" high

**Glazing Type:** 3/4 x 3/32 Swiggle spacer

**Reinforcement**: Aluminum reinforcement was utilized in all sash stiles and fixed meeting stile (See Deceuninck North America, LLC Drawing #A6202).

# The following descriptions apply to all specimens.

Finish: White PVC.

**Glazing Details**: The glass was set from the exterior against 1/16 x 3/8 double-sided adhesive glazing tape and secured with exterior PVC glazing beads.

# Weatherstripping:

Description	<u>Quantity</u>	Location
0.220" high by 0.187" back pile with center fin	2 Rows	Meeting stiles, pull stiles head, sill and jamb
0.220" high by 0.187" back pile with center fin	2 Rows	Top and bottom rails

**Frame Construction**: The frame was constructed of extruded PVC members with corners mitered and thermally welded.

**Sash Construction**: The sash was constructed of extruded PVC members with corners mitered and thermally welded.

**Screen Construction**: The screen frame was constructed of extruded aluminum with corners mitered with PVC corner keys. Fiberglass mesh was secured with a flexible spline.



# Test Specimen Description: (Continued)

#### Hardware:

Description	<u>Quantity</u>	Location
Sweep lock 84 x 60 96 x 60 (XOX) 72 x 48	2 4 2	6" from head and sill, 45" apart 6" from head and sill, 44-5/8" apart 6" from head and sill, 33" apart
Single rollers	2	1-1/2" from ends of bottom sash rails
Drainage:		
Description	Quantity	Location
1.00" wide by 0.125" high weep slot	4	Interior and exterior track draining to lower cavity
1.28" wide by 0.30" high weep slot	2	Exterior face with flap
0.36" wide by 0.30" high weep slot	8	Bottom rails
1.00" wide by 0.125" high weep slot	2	Interior leg of screen track

**Installation**: Test samples were installed into a nominal  $2 \ge 10 \ \#2$  southern pine wood buck with #8 by 5/8" steel screws through the nailing fin, spaced 6" on center and 2" from each corner (44 total). Exterior perimeter was sealed with silicone.



#### **Test Results**:

The results are tabulated as follows:

<u>Paragraph</u>	Title of Test - Test Method	<u>Results</u>	Allowed
<u>Test Specimer</u>	<u>n #1</u> : H-R15 84 x 60 (XO)		
2.2.1	Operating Force	25 lbf	30 lbf max.
2.1.2	Air Infiltration per ASTM E 283 1.57 psf (25 mph)	$0.09 \text{ cfm/ft}^2$	$0.30 \text{ cfm/ft}^2 \text{ max.}$
	The tested specimen meets WWDA 101/I.S.2-97 for air infiltrat		levels specified in
2.1.3	Water Resistance per ASTM E 54 (with and without screen) 2.86 psf	7 No leakage	No leakage
2.1.4.1	Uniform Load Deflection per AST (Deflections reported were taken of (Loads were held for 52 seconds)		S

(Loads were held for 52 second	nds)	
15.0 psf (positive)	1.329"	See Note #2
15.0 psf (negative)	1.216"	See Note #2

*Note #2:* The Uniform Load Deflection test is not a requirement of ANSI/AAMA/NWWDA 101/I.S.2-97 for this product designation. The deflection data is recorded in this report for special code compliance and information only.

±		5)
22.5 psf (positive)	0.188"	0.221" max.
22.5 psf (negative)	0.196"	0.221" max.
Deglazing Test per ASTM E 987 In operating direction - 70 lbs		
Lock stile	0.02"/4%	0.50"/100%
Pull stile	0.02"/4%	0.50"/100%
In remaining direction - 50 lbs		
Top rail	0.02"/4%	0.50"/100%
Bottom rail	0.02"/4%	0.50"/100%
	<ul> <li>(Permanent sets reported were taker (Loads were held for 10 seconds)</li> <li>22.5 psf (positive)</li> <li>22.5 psf (negative)</li> <li>Deglazing Test per ASTM E 987 In operating direction - 70 lbs Lock stile Pull stile</li> <li>In remaining direction - 50 lbs Top rail</li> </ul>	22.5 psf (positive)0.188"22.5 psf (negative)0.196"Deglazing Test per ASTM E 987In operating direction - 70 lbsLock stile0.02"/4%Pull stile0.02"/4%In remaining direction - 50 lbsTop rail0.02"/4%



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# Test Results: (Continued)

Paragraph	Title of Test - Test Method	<u>Results</u>	Allowed
<u>Test Specime</u>	<u>n #1</u> : H-R15 84 x 60 (XO) (Continu	ued)	
2.1.7	Welded Corner Test	Meets as stated	Meets as stated
2.1.8	Forced Entry Resistance per AST	M F 588	
	Type: A	Grade: 10	
	Lock Manipulation Test	No entry	No entry
	Test 1 through 7	No entry	No entry
	Lock Manipulation Test	No entry	No entry
Optional Perfo	ormance		
4.3	Water Resistance per ASTM E 54 (with and without screen) 5.25 psf	17 No leakage	No leakage
<u>Test Specime</u>	<u><b>n</b> #2</u> : H-R20 96 x 60 (XOX)		
Optional Perfo	ormance		
4.4.1	Uniform Load Deflection per AS' (Deflections reported were taken (Loads were held for 52 seconds)		5)
	20.0 psf (positive) 20.0 psf (negative)	1.383" 1.040"	See Note #2 See Note #2
4.4.2	Uniform Load Structural per AST (Permanent sets reported were tak (Loads were held for 10 seconds)	TM E 330 ten on the meeting s	
	30.0 psf (positive) 30.0 psf (negative)	0.184" 0.175"	0.220" max. 0.220" max.



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# Test Results: (Continued)

Paragraph	Title of Test - Test Method	Results	Allowed
<u>Test Specime</u>	<u><b>n</b></u> #3: H-R20 72 x 48 (XX)		
Optional Perfo	ormance		
4.4.1	Uniform Load Deflection per ASTM (Deflections reported were taken on (Loads were held for 52 seconds) 20.0 psf (positive) 20.0 psf (negative)		See Note #2 See Note #2
4.4.2	Uniform Load Structural per ASTM (Permanent sets reported were taken (Loads were held for 10 seconds) 30.0 psf (positive) 30.0 psf (negative)		es) 0.173" max. 0.173" max.
<u>Test Specime</u>	<u><b>n</b> #4</u> : H-R30 72 x 48 (XX)		
Optional Perfo	ormance		
4.4.1	Uniform Load Deflection per ASTM (Deflections reported were taken on (Loads were held for 52 seconds) 30.0 psf (positive) 30.0 psf (negative)		See Note #2 See Note #2
4.4.2	Uniform Load Structural per ASTM (Permanent sets reported were taken (Loads were held for 10 seconds) 45.0 psf (positive) 45.0 psf (negative)		es) 0.173" max. 0.173" max.

*Note:* A lead check swab test was performed on all polymeric profiles. The test result was negative for the presence of lead (Pb).



Detailed drawings, representative samples of the test specimen, and a copy of this report will be retained by ATI for a period of four years from the original test date. The above results were secured by using the designated test methods and they indicate compliance with the performance requirements of the above referenced specification. This report does not constitute certification of this product, which may only be granted by the certification program administrator. This report may not be reproduced, except in full, without approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, INC:

Daniel P. Braun Regional Operations Daniel A. Johnson Regional Manager

DPB/jb



# **Revision Log**

<u>Rev. # Date Page(s)</u>

0 01/10/05 N/A

Revision(s)

Original report issue

# DAYTON TECHNOLOGIES ASSEMBLY CUTTING LOGIC

Model:

310300 SINGLE SLIDER

Welded Frame Welded Sash Ck'd By: Date: 13-Feb-04

Profile informat	tion	<u>Window Unit</u>		Cutting	Formula	S*
Part Name	Part No.	<u>Component Name</u>	Pcs.	<u>Rfn'ce</u>	<u>Deduct</u>	<u>Fraction</u>
	I. FRAME:					
Main Frame-SS	3174	Head	1	Width	0.000	0
Main Frame-SS	3174	Sill	1	Width	0.000	0
Main Frame-SS	3174	Jamb	2	Height	0.000	0
Fixed Mtg Rail-SB	3173	Fixed Meeting Rail	1	Height	-3.688	-3 11/16
Sill Track Insert	3192	Sill Track Insert	1	Width	-2.813	-2 13/16
Screen Retainer	3191	Screen Retainer	2	Cut To	3.000	3
Glazing Bead	3190	Glazbead - Horiz.	2	Width/2	-2.375	-2 3/8
Glazing Bead	3190	Glazbead - Vertic.	2	Height	-3.688	-3 11/16
	II. SASH:			1997 - A.		
Main Frame-SS	3150	Sash Rails - Top & Btm	2	Width/2	-1.313	-1 5/16
Pull/Lift Sash	3155	Pull Stile	1	Height	-3.000	-3
Lock Sash	3160	Lock Stile	1	Height	-3.000	-3
Glazing Bead	3190	Glazbead - Horiz.	2	Width/2	-2.563	-2 9/16
Glazing Bead	3190	Glazbead - Vertic.	2	Height	-4.250	-4 1/4
. · · ·	# Stiffeners:	•				
Aluminum Reinforcement	NEW	Fixed Mtg. Rail Reinf	1	Height	-4.938	-4 15/16
Aluminum Reinforcement	10300046	Lock Stile Reinf	1	Height	-5.750	-5 3/4
Aluminum Reinforcement	10300047	Pull Stile Reinf	1	Height	-5.750	-5 3/4
·	III. GLASS:		1	• 1	÷	, , }, ,
Insulated Glass	<u>III. 00400.</u>	Horizontal	2	Width/2	-2.688	-2 11/16
Insulated Glass		Vertical (Sash)		Height	-4.500	-4 1/2
Insulated Glass		Vertical (Frame)		Height	-3.938	-3 15/16
	IV. SCREENE	ST SPECIMEN COMP				
Screen Frame		Wherizontal COMP	LIES	Width 2	-2.313	-2 5/16
Screen Frame	AN	Vertical TESE DETAIL Y DEVIATION IS NOT	S. 2	Height	-3.750	-3 3/4
	PROJ. ATI-	55328 TEST DATE	е <b>р.</b> Е. ] /із	105		
	1					
*All cutting formulas are in				1		
# Stiffeners required as pe		tion Chart'				

Logics do not include weld burn-off. Actual burn-off must be added to the deduction of each welded component. Different tilt latches used on the top sash require adjustments to the heights of the stiles, glazing beads, & glass.

SEE THE 'SIZE LIMITATION CHART' BEFORE BUILDING ANY UNIT!

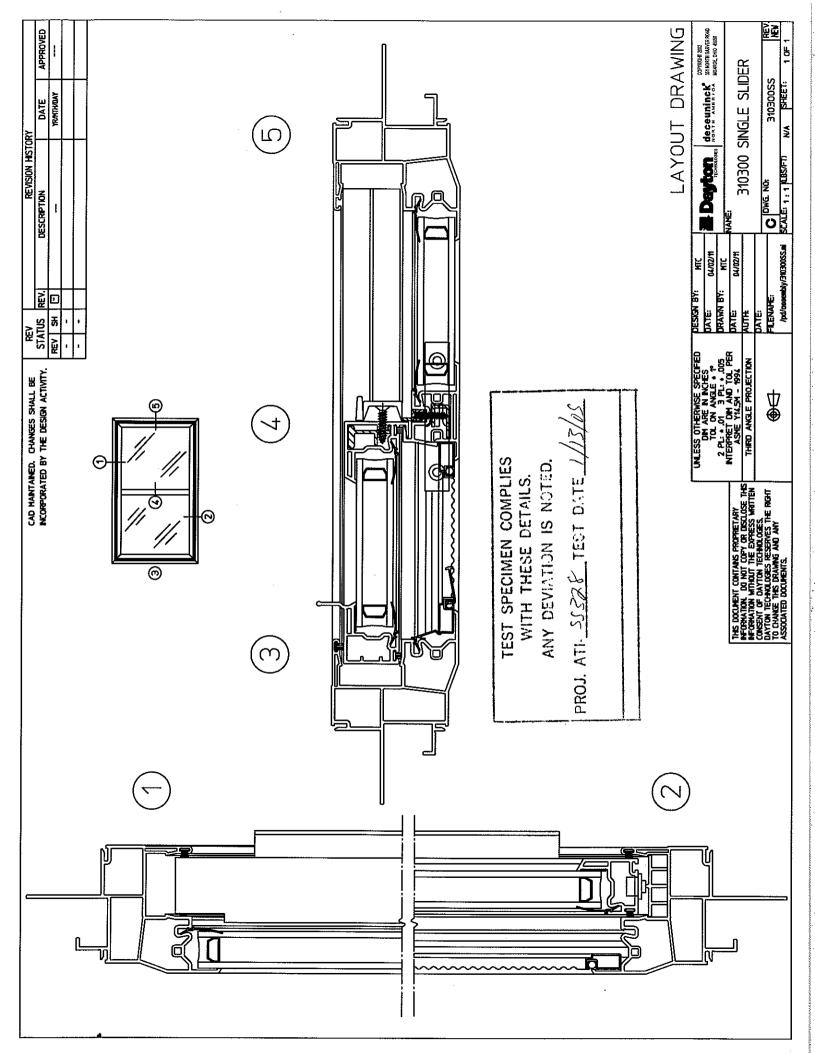
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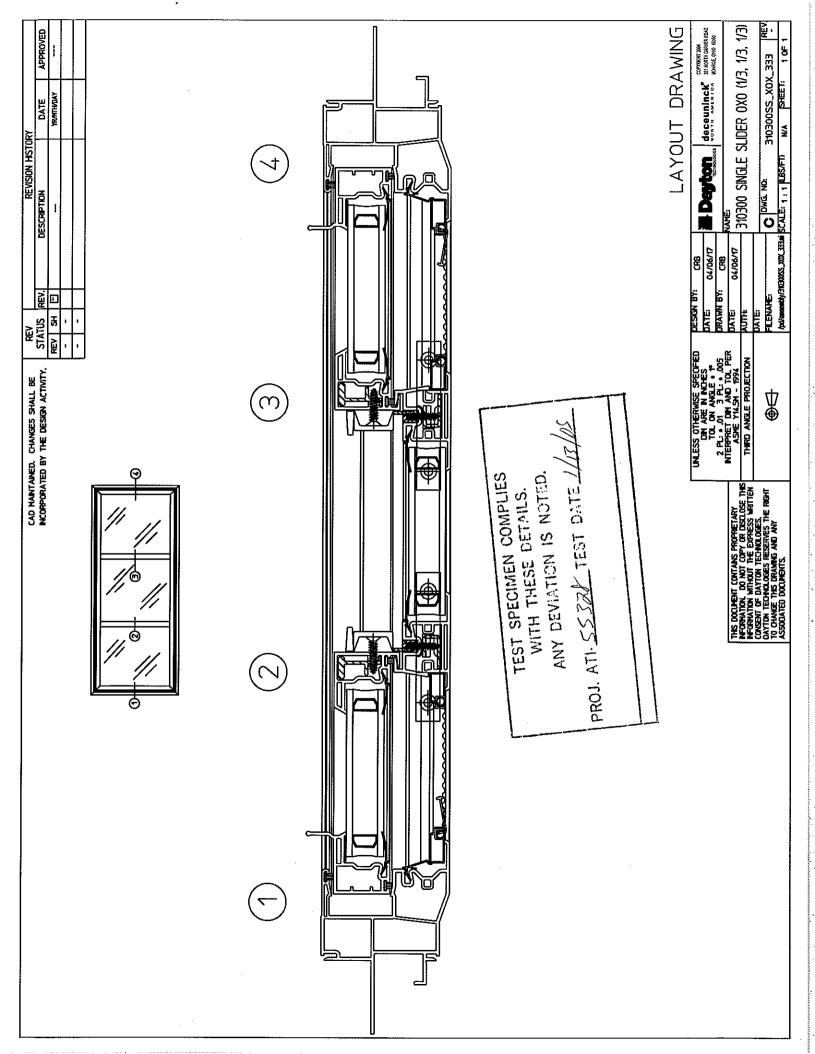
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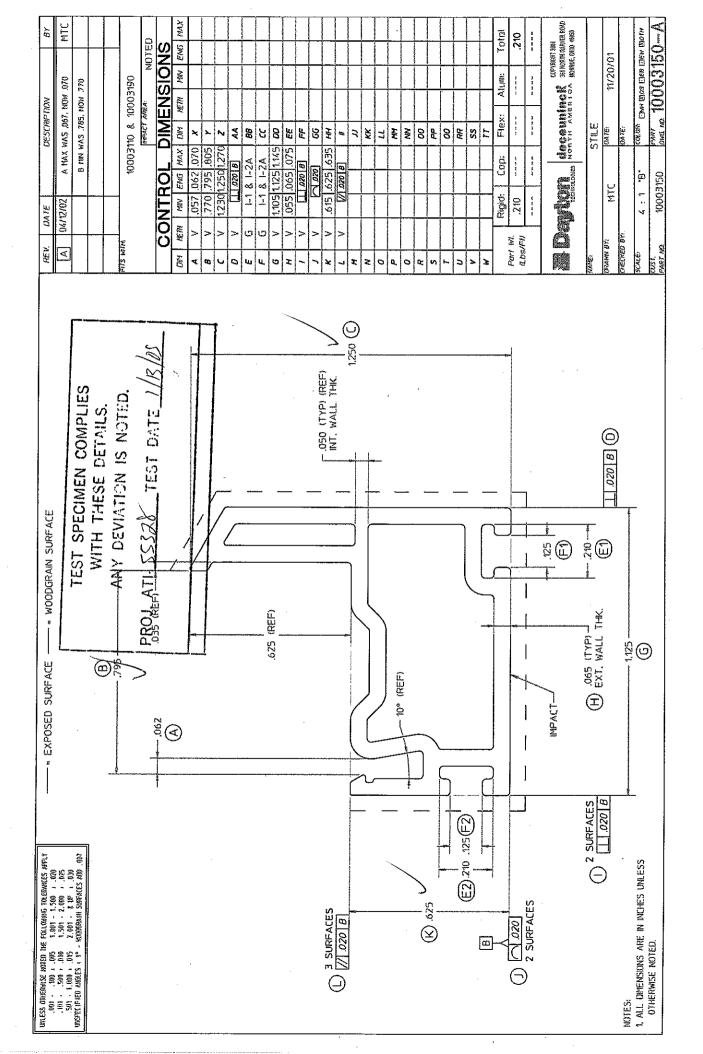
DESCRIPTION       TOP RAIL       TOP RAIL       BOTTOM RAIL       BOTTOM RAIL       LOCK STILE       PULL STILE       HORIZONTAL GLAZING BEAD       VERTICAL GLAZING BEAD       VERTICAL GLAZING BEAD       VERTICAL GLAZING BEAD       INSULATED GLASS UNIT (3/4")       GLAZING COMPOUND       SETTING BLOCKS (refer to IS supplifier Guidelines)       ROLLER       LOCK       LOCK STILE REINFORCEMENT       PULL STILE REINFORCEMENT       Date       Date       Date       ANTH THESE OF       MITH THESE OF       ANT DEVIATION IS	I         DESCRIPTION         QUANTITY         PART NO.         FAB DWG. NO         NO           10P RAIL         10003150         10003150         10003150         10003150-422           20170 MRL         1         10003150         10003150         10003150-422           20170 MRL         1         10003150         10003155-42         10003155-42           20170 MRL         1         10003150         10003155-42         10003155-42           20170 MRL         1         10003150         10003155-42         10003155-42           2017 MRL         1         10003150         10003155-42         10003155-42           2017 MRL         1         10003155         10003155         10003155-42           2017 MRL         1         10003155         10003155         10003155-42           2017 MRL         2         110-2426         11002426         1001417 UT           2016 MRL         1         10030047         STRAIGHT CUT         10030047         STRAIGHT CUT           2016 MRL         2         10023056         10023056         STRAIGHT CUT         10023056           2016 MRL         2         10023050         10023056         STRAIGHT CUT         10050047         STRAIGHT CUT <th></th> <th>000.300 SS SASH -</th> <th>BILL OF</th> <th>BILL OF MATERIALS</th> <th></th> <th></th>		000.300 SS SASH -	BILL OF	BILL OF MATERIALS		
TOP RAIL     TOP RAIL     1     10003150 <th>TOP RAIL     1     10003150     10003156     10003156-123       BOTTOM RAIL     1     1     10003156     10003155     10003155       LOCK STILLE     1     1     10003155     10003155     10003155       LOCK STILLE     1     10003156     10003155     10003155     10003155       VERTICAL GLAZING BEAD     2     10003156     10003155     10003155     10003155       NSULATED GLASS UNIT (347)     1     1     10003150     STRAIGHT CUT       NSULATED GLASS UNIT (347)     2     10003150     STRAIGHT CUT       NSULATED GLASS UNIT (347)     2     10003150     STRAIGHT CUT       NSULATED GLASS UNIT (347)     2     10003150     STRAIGHT CUT       NSULATED CLAR     2     10003150     STRAIGHT CUT       NSULATED CLAR     2     10003165     STRAIGHT CUT       NSULATE REINFORCEMENT     1     102     STRAIGHT CUT       NSULER     2     1002000     STRAIGHT CUT       NSULER     2     100300046     STRAIGHT CUT       LOCK STREW     2     100300046     STRAIGHT CUT       LOCK SCREW     2     1010200047     STRAIGHT CUT       LOCK SCREW     2     1010200046     STRAIGHT CUT       LOCK SCREW     2</th> <th>ITEM NO.</th> <th>DESCRIPTION</th> <th>QUANTITY</th> <th>PART NO.</th> <th>FAB DWG. NO</th> <th>SOURCE</th>	TOP RAIL     1     10003150     10003156     10003156-123       BOTTOM RAIL     1     1     10003156     10003155     10003155       LOCK STILLE     1     1     10003155     10003155     10003155       LOCK STILLE     1     10003156     10003155     10003155     10003155       VERTICAL GLAZING BEAD     2     10003156     10003155     10003155     10003155       NSULATED GLASS UNIT (347)     1     1     10003150     STRAIGHT CUT       NSULATED GLASS UNIT (347)     2     10003150     STRAIGHT CUT       NSULATED GLASS UNIT (347)     2     10003150     STRAIGHT CUT       NSULATED GLASS UNIT (347)     2     10003150     STRAIGHT CUT       NSULATED CLAR     2     10003150     STRAIGHT CUT       NSULATED CLAR     2     10003165     STRAIGHT CUT       NSULATE REINFORCEMENT     1     102     STRAIGHT CUT       NSULER     2     1002000     STRAIGHT CUT       NSULER     2     100300046     STRAIGHT CUT       LOCK STREW     2     100300046     STRAIGHT CUT       LOCK SCREW     2     1010200047     STRAIGHT CUT       LOCK SCREW     2     1010200046     STRAIGHT CUT       LOCK SCREW     2	ITEM NO.	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
BOTTOM RAUL         1         10003166         10003165-0.3           LOCK STILE         1         10003166         10003165-0.3           PULL STILE         1         10003166         10003165-0.3           PULL STILE         1         10003166         10003165-0.3           PULL STILE         1         10003166         572406           PULL STILE         1         10003166         572406           VERTICAL GLAZING BEAD         2         10003169         572406           NSULATED GLASS UNT (8/4*)         AS RECID         2         10003165-0.3           INSULATED GLASS UNT (8/4*)         AS RECID         2         10003165-0.3           SETTING BLOCKS (merulo 8ugele eutelenes)         2         110-2426         57240           SETTING BLOCKS (merulo 8ugelenes)         2         110-2426         57240           SETTING BLOCKS (merulo 8ugelenes)         2         110-2426         57240           LOCK         LOCK STILE REINFORCEMENT         1         10003047         577A0/H           LOCK STILE REINFORCEMENT         1         10003047         577A164/H CUT           LOCK STILE REINFORCEMENT         1         10300047         577A164/H CUT           LOCK STILE REINFORCEMENT         1	BOTTOM RAL         1         10003160         100030160         10003160 <td< td=""><td>27</td><td>TOP RAIL</td><td></td><td>10003150</td><td>10003150-F-02</td><td>A</td></td<>	27	TOP RAIL		10003150	10003150-F-02	A
LOCK STILE         1         10003160         10003166-422         10003166-422           PULL STILE         1011         10003166         10003166-422         10003166-422           PULL STICAL GLAZING BEAD         2         10003166         10003166-422         10003166-422           VERTICAL GLAZING BEAD         2         10003166         10003166-42         10003166-42           NSULATED GLASS UNIT (3/4')         3         REQID         2         10003166         10003166-42           NSULATED GLASS UNIT (3/4')         AS REQID         2         10003169         STRAIGHT CUT           NSULATED GLASS UNIT (3/4')         AS REQID         2         10003166-42         10003166-42           NSULATED FILING BLOCKS (refer to IS supplet Subletime)         2         1002426         STRAIGHT CUT         1           COCK SCREW         2         1002 State         2         100246         STRAIGHT CUT         1           LOCK SCREW         2         002 State         2         102 State         STRAIGHT CUT         1           LOCK SCREW         ROLLER         1         102 State         1         102 State         STRAIGHT CUT           LOCK SCREW         PULLSTILE REINFORCEMENT         1         102 State         STRAIGHT CUT </td <td>LOCKSTILE         1         10003165         1</td> <td>28</td> <td>BOTTOM RAIL</td> <td>-</td> <td>10003150</td> <td>10003150-F-03</td> <td>V</td>	LOCKSTILE         1         10003165         1	28	BOTTOM RAIL	-	10003150	10003150-F-03	V
PULL STILE         1         10003156         10002         100	PULL STILE         1         1003155         1000115         10	29	LOCK STILE	-	10003160	10003160-F-02	V
HORIZONTAL GLAZING BEAD         2         10003190         STRAIGHT GUT           NERTICAL GLAZING BEAD         2         10003190         STRAIGHT GUT           INSULATED GLASS UNIT (344)         3         RGUL         SBC2160         STRAIGHT GUT           INSULATED GLASS UNIT (344)         AS REQT         1         SBC2160         STRAIGHT GUT           INSULATED GLASS UNIT (344)         AS REQT         1         1         SBC2160         STRAIGHT GUT           SETTING BLOCKS (men to its suppler outeelines)         2         1/8" x 34"         1         STRAIGHT CUT           ROLLER         ROLLER         2         110-2426         TOTO         TOTO         TOTO           ROLLER         2         10000046         STRAIGHT CUT         TOTO         TOTO         TOTO         TOTO           LOCK         2         10000046         STRAIGHT CUT         TOTO         TOTO         TOTO         TOTO         TOTO           LOCK STREW         2         10000046         STRAIGHT CUT         TOTO	HORIZONTAL GLAZING BEAD         2         10003190         STRAIGHT CUT           VERTICAL GLAZING BEAD         2         10003190         STRAIGHT CUT           INSULATED GLASS UNIT (34*)         1         5         SEC2150         STRAIGHT CUT           INSULATED GLASS UNIT (34*)         2         10003190         STRAIGHT CUT           CLAZING SCAREW         2         110,2426         STRAIGHT CUT           ROLLER         2         1002304         FH (PAINTED)         STRAIGHT CUT           ROLLER         2         1002304         FH (2011)         FOLLER         STRAIGHT CUT           ROLLER         2         10030047         208.4         FILLING #8.5.34         FOLLT         FOLLER           ROLLER         2         10030047         208.4         FILLING #8.5.34         FOLT         FOLT           LOCK SCREW         2         0.702.200         FRILLING #8.5.34         FOLT         FOLT<	30	PULL STILE	-	10003155	10003155-F-02	A
VENTICAL GLAZING BEAD         2         10003190         STRAIGHT CUT           INSULATED GLASS UNIT (3/4')         1         5BC2150         STRAIGHT CUT           INSULATED GLASS UNIT (3/4')         AS REQ'D         AS REQ'D         SEC2150         STRAIGHT CUT           GLAZING COMPOUND         2         AS REQ'D         SEC2150         STRAIGHT CUT         Ins' x 3.4''           ROLLER         SETTING BLOCKS (refer to 6 supplier outofilmes)         2         110-2426         Ins' x 3.4''         Ins' x 3.4''           ROLLER         ROLLER         1         0000047         STRAIGHT CUT         Ins' x 3.4''         Instance         Instance           LOCK         LOCK STILE REINFORCEMENT         1         10000047         STRAIGHT CUT         Instance	VERTICAL GLAZING BEAD         2         10003190         STRAIGHT CUT           INSULATED GLASS UNIT (3/4')         1         5802150         STRAIGHT CUT           0.1AZING COMPOUND         AS RECID         S802150         STRAIGHT CUT           0.1AZING COMPOUND         2         116" X 3/4"         S10" TO           0.1AZING SCMPOUND         2         110-2426         STRING BLOCKS (where addetine)           0.1AZING SCREW         2         110-2426         STRING BLOCKS (where addetine)           0.0CK         20R4         5672710 (RH) and/or 672284 (LH)         TO           10005K         20R4         50R4 STRIPEND         STRAIGHT CUT           10005K         100K STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           10005K         20R4         SEC DRILLING #8X 34 PFH (PAINTED)         STRAIGHT CUT         TO           10005K         100K STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           10005K         MEATHERSTRIPPING         AS RECID         AS RECID         STRAIGHT CUT           1000047         AS RECID         187 KX 220 HT CENTER FIN         STRAIGHT CUT           101         TO         117 BK X 220 HT CENTER FIN         STRAIGHT CUT           101 <t< td=""><td>રુ</td><td></td><td>~</td><td>10003190</td><td>STRAIGHT CUT</td><td>A</td></t<>	રુ		~	10003190	STRAIGHT CUT	A
INSULATED GLASS UNIT (3/4')         1         1         SBC2150         1           GLAZING COMPOUND         SS RECID         AS RECID         SSC2150         1           SETTING BLOCKS (refer to 16 Supplier Outdefines)         2         1/8" × 3/4"         1           ROLLER         2         1/10-2426         1         1           ROLLER         2         1/10-2426         1         1           LOCK         10R2         672210 (RH) and/or 672284 (LH)         1         1           LOCK         2 OR4         SELF DRILLING #8 X 3/4 FPH (PAINTED)         1         1           LOCK         1         1         10300046         STRAIGHT OUT         1           VEATHERSTRIPPING         1         1         10300045         STRAIGHT OUT         1           WEATHERSTRIPPING         AS RECID         187 BK X 220 HT CENTER FIN         STRAIGHT OUT         1           WEATHERSTRIPPING         AS RECID         AS RECID         187 BK X 220 HT CENTER FIN         STRAIGHT OUT           WITH         TAGE         AS RECID         AS RECID         187 BK X 220 HT CENTER FIN         STRAIGHT OUT           WITH         THERSTRIPPING         AS RECID         AS RECID         187 BK X 220 HT CENTER FIN         ANTON TE	INSULATED GLASS UNIT (34")     1     SBC2150     1       SETTING BLOCKS (refer to Is suppline cutabilities)     2     1/8" x 3/4"     SBC2150       SETTING BLOCKS (refer to Is suppline cutabilities)     2     1/10-2426     1/10-2426       ROLLER     2     1/10-2426     1/10-2426     1/10-2426       LOCK     1     1 CR 2     672210 (RH) and/or 677264 (LH)     1       LOCK SCREW     2 CR 4     SELF DRILLING #8 X 3/4 FFH (PAINTED)     1       LOCK SCREW     2 CR 4     SELF DRILLING #8 X 3/4 FFH (PAINTED)     1       LOCK STILE REINFORCEMENT     1     10300046     STRAIGHT CUT       LOCK STILE REINFORCEMENT     1     10300047     STRAIGHT CUT       VEATHERSTRIPPING     AS REGTD     .187 BK X .220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     .187 BK X .220 HT CENTER FIN     STRAIGHT CUT       MITH THESE DECIMEN COMPLLES     .187 BK X .220 HT CENTER FIN     MONDEC MINDIA       MATON TECTURED     .187 BK X .220 HT CENTER FIN     MONDEC MINDIA       MEATHERSTRIPPING     .187 BK X .220 HT CENTER FIN     MONDEC MINDIA       MEATHERSTRIPPING     .187 BK X .220 HT CENTER FIN     MONDEC MINDIA       MEATHERSTRIPPING     .187 BK X .220 HT CENTER FIN     MONDEC MINDIA       MITH THESE DECIMEN COMPLIES     .187 BK X .220 HT CENTER FIN     MONDEC	32	VERTICAL GLAZING BEAD	2	10003190	STRAIGHT CUT	A
INSULATED GLASS UNIT (344)         1         58C2150         1         1         58C2150         1         1         58C2150         1         1         58C2150         1	Instruct Tech ComPOUND         AS         T         SEC2150         No           SETTING BLOCKS (refer to 16 Supplier suidelines)         2         1/8" × 3/4"         SEC2150         No           SETTING BLOCKS (refer to 16 Supplier suidelines)         2         1/10">         SEC2150         No           SETTING BLOCKS (refer to 16 Supplier suidelines)         2         1/10">         SEC210         No           ROLLER         2         1 OR 2         672210 (RH) and/or 672264 (LH)         No         No           LOCK         LOCK STILE REINFORCEMENT         1         0.0300046         STRAIGHT CUT         No           LOCK STILE REINFORCEMENT         1         1         10300046         STRAIGHT CUT         No           PULL STILE REINFORCEMENT         1         1         10300046         STRAIGHT CUT         No           MEATHERNFORCEMENT         1         1         10300046         STRAIGHT CUT         No           PULL STILE REINFORCEMENT         1         10300046         STRAIGHT CUT         No         No           MEATHERNFORCEMENT         1         1         10300046         STRAIGHT CUT         No           PULL STILE REINFORCEMENT         1         10000047         STRAIGHT CUT         No         No <td>33</td> <td></td> <td></td> <td></td> <td></td> <td></td>	33					
GLAZING COMPOUND         AS RECID         SSC2150         SIG         SC2150         A           SETTING BLOCKS (refer to 6 supplie autolines)         2         1/8" x 3/4"         1/8" x 3/4"         A           ROLLER         2         10-2426         100-2426         A         A         A           LOCK         1 OR2         672210 (RH) and/or 672554 (LH)         1 OR2         672210 (RH) and/or 672554 (LH)         A           LOCK SCREW         2 OR4         SELF DRILLING #8 X 3/4 FFH (PAINTED)         A         A           LOCK STILE REINFORCEMENT         1         1 0300046         STRAIGHT CUT         B           LOCK STILE REINFORCEMENT         1         1 0300047         STRAIGHT CUT         B           VEATHERSTRIPPING         AS REQ'D         AS REQ'D         AS REQ'D         ANALEST           WEATHERSTRIPPING         AS REQ'D         AS REQ'D         ANALEST         ANALEST           Monture         Monture         ANALEST         B         ANALEST         A           Monture         ANA         ANA         ANAN         A         A           Monture         ANA         ANA         A         A         A           Monture         A         A         B	GLAZING COMPOUND         AS REGID         AS REGID         SBC2150         Interview	34	INSULATED GLASS UNIT (3/4")				ď
SETTING BLOCKS (reler to 16 Supplie Quidelines)       2       1/8" × 3/4"       1/8" × 3/4"         ROLLER       2       10.2426       10.2426       10.2446         LOCK       10K       10R2       672210 (RH) and/or 672254 (LH)       57841GHT CUT         LOCK       10K       20R4       SELF DRILLING #8 X 3/4 FFH (PAINTED)       57RAIGHT CUT         LOCK STILE REINFORCEMENT       1       10800046       57RAIGHT CUT       10300047       57RAIGHT CUT         WEATHERSTRIPPING       AS REQID       .167 BK X.220 HT CENTER FIN       57RAIGHT CUT       10300047       57RAIGHT CUT         WEATHERSTRIPPING       AS REQID       .167 BK X.220 HT CENTER FIN       57RAIGHT CUT       10300047       57RAIGHT CUT         MEATHERSTRIPPING       AS REQID       .167 BK X.220 HT CENTER FIN       57RAIGHT CUT       10300046         MEATHERSTRIPPING       AS REQID       .167 BK X.220 HT CENTER FIN       57RAIGHT CUT       10401         MEATHERSTRIPPING       AS REQID       .167 BK X.220 HT CENTER FIN       57RAIGHT CUT       10701         MEATHERSTRIPPING       AS REQID       .167 BK X.220 HT CENTER FIN       57RAIGHT CUT       10401         MEATHERSTRIPPING       AS REQID       .167 BK X.220 HT CENTER FIN       578AIA       578AIA         MEATHERSTRIPPING	SETTING BLOCKS (refer to IS supplise Guitedires)       2       10 <sup>8</sup> × 34 <sup>4</sup> ROLLER       2       110-2426       1         ROLLER       2       672210 (RH) and/or 672264 (LH)       1         LOCK       LOCK SCREW       1<0R2	35	GLAZING COMPOUND		SBC2150		F
ROLLER         2         110-2426         1           LOCK         LOCK         10R2         672210 (RH) endor 672264 (LH)         1           LOCK SCREW         2 0R4         SELF DRILLING #8 X 34 PFH (PAINTED)         STRAIGHT CUT           LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           VILL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           VMEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           VMEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN	ROLLER         2         110-2426         1         10-2426         1           LOCK         LOCK         1 0R 2         67210 (RH) and/or 672264 (LH)         1	36	SETTING BLOCKS (refer to IG Supplier Guidelines)	2	1/8" × 3/4"		M
ROLLER         2         110-2426         10           LOCK         1 OR 2         672210 (RH) and/or 672254 (LH)         1           LOCK SCREW         2 OR 4         SELF DRILLING #8 X 3/4 PFH (PAINTED)         1           LOCK SCREM         1 OR 2         672210 (RH) and/or 672254 (LH)         1           LOCK SCREMENT         1         1 O10300045         STRAIGHT CUT           VEATHERSTRIPPING         1         10300047         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQUD         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         MORTON           WEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         MORTON           WITH THESE         AN WAREL 600         .187 BK X. 220 HT CENTER FIN         MORTON         MORTON           MORTON         ANY DEVIATION         ANY DEVIATION         ANY DEVIATION         MORTON         MORTON         MORTON           MORTON         ANY DEVIATION         MORTON         MORTON	ROLLER         2         110:2426         110:24226         110:24226         11	37					
LOCK LOCKSCREW LOCKSCREW LOCKSCREW LOCKSCREW LOCKSCREW LOCKSCREMENT 1082 667210 (RH) and/or 672264 (LH) LOCKSCREW 1082 20R4 SELF DRILLING #8 X 3/4 PFH (PAINTED) 20R4 1012 00000047 11 00000047 11 00000047 11 00000047 11 00000047 11 00000047 11 0 0 0000005 01 0 0 0000005 01 0 0 0 0	LOCK     LOCK     1 OR 2     67/2210 (RH) and/or 67/254 (LH)       LOCK SCREW     2 OR 4     SELF DRILLING #8 X 34 PFH (PAINTED)       LOCK STILE REINFORCEMENT     1     10300046     STRAIGHT CUT       LOCK STILE REINFORCEMENT     1     10300046     STRAIGHT CUT       VEATHERSTRIPPING     AS RECID     .167 BK X.220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS RECID     .167 BK X.220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS RECID     .167 BK X.220 HT CENTER FIN     STRAIGHT CUT       PULL     PULL     AS RECID     .167 BK X.220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS RECID     .167 BK X.220 HT CENTER FIN     STRAIGHT CUT       WITH     THESE           Mather     TEST SPECIMEN COMPLIES          MITH     THESE DETAILS.           PROJ.     ANY DEVIATION IS NOTE.           PROJ.     ANY DEVIATION IS NOTE.           PROJ.     PROJ.	38	ROLLER	2	110-2426		AA
LOCK         1 OR 2         672210 (RH) and/or 672254 (LH)         1           LOCK SCREW         2 OR 4         SELF DRILLING #8 X 3/4 FPH (PAINTED)         STRAIGHT CUT           LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           VEATHERSTRIPPING         1         10300047         STRAIGHT CUT           WEATHERSTRIPPING         187 BK X.220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         187 BK X.220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         187 BK X.220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         187 BK X.220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         187 BK X.220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         187 K.220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         187 K.220 HT CENTER FIN         STRAIGHT CUT           MEATH         MEATON         MEATON         MEATON         MEATON           MEATH         THEST SPECIMEN COMPTLES         MEATON         MONTOC         MONTOC           MITH	LOCK     LOCK     1 OR 2     672210 (RH) and/or 672554 (LH)       LOCK SCREW     2 OR 4     SELF DRILLING #8 X 34 PFH (PAINTED)       LOCK STILE REINFORCEMENT     1     10300046     STRAIGHT CUT       LOCK STILE REINFORCEMENT     1     10300046     STRAIGHT CUT       VEATHERSTRIPPING     AS REQID     .197 BK X .220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     .187 BK X .220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     .187 BK X .220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     .187 BK X .220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     .187 BK X .220 HT CENTER FIN     STRAIGHT CUT       WILH     THEST SPECIMEN     On 300 500 500 500 500 500 500 500 500 500	39					
LOCK         LOCK SCREW         1 OR 2         672210 (RH) and/or 672254 (LH)           LOCK SCREW         2 OR 4         SELF DRILLING #8 X 3/4 PFH (PAINTED)           LOCK STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           LOCK STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         PROVIDENT           Date         Date         Date         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         PROVIDENT           MEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         PROVIDENT           MEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         PROVIDENT           MEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         PROVIDENT         PROVIDENT      <	LOCK         LOCK         1 OR.2         672210 (RH) and/or 672264 (LH)           LOCK SCREW         2 OR.4         SELF DRILLING #8 X 34 PFH (PAINTED)           LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           NEATHERSTRIPPING         AS REQID         .197 BK X .220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .197 BK X .220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .197 BK X .220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .197 BK X .220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .197 BK X .220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .197 BK X .220 HT CENTER FIN         STRAIGHT CUT           WITH THEST EPERING         .197 BK X .220 HT CENTER FIN         STRAIGHT CUT         MONNOL,           Date         Date         MONNOL,         MONNOL,         MONNOL,           PIN         ATT F.D.         .107 F.D.         .10300045         MONNOL,           PATON         ANY DEVINTION IS         .107 F.D.         .00030000500000000000000000000000000000	4					
LOCK SCREW         2 OR 4         SELF DRILLING #8 X 3/4 PFH (PAINTED)           LOCK STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQUD         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQUD         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQUD         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQUD         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQUD         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQUD         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         MEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         MEATHERSTRIPPING           MEATH         MEATHERSTRIPPING         MEATHERSTRIPPING         MEATHERSTRI	LOCK SCREW         2 OR 4         SELF DRILLING #8 X 3/4 PFH (PAINTED)           LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           LUCK STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         STRAIGHT CUT           WEATHERSTRIPPING         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         STRAIGHT CUT           WITH         THEST         SPECIMEN         Mitterst         Mitterst         Mitterst           MITH         THESE         Note:         Mitterst         Mitterst         Mitterst         Mitterst           MITH         THESE         Note:         Note:         Note:         Mitterst         Mitterst         Mitterst         Mitterst           PROJ.         ATU         Strateget of an US         Note:         Mitterst         Mitterst         Mitterst         Mitterst           MITH         THESE         Date         Mitterst         Note:         Mitterst         Mitterst         Mitterst         M	41	LOCK	N N N	672210 (RH) and/or 672254 (LH)		=
LOCK STILE REINFORCEMENT     1     10300046     STRAIGHT CUT       PULL STILE REINFORCEMENT     1     10300046     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       Date     AS REQID     187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       Date     AS REQID     187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       Date     AS REQID     187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MORT     AN POLOT     AS REQID     187 BK X. 220 HT CENTER FIN     AN POLOT       MORT     AN POLOT     AN POLOT     AN POLOT     AN POLOT       ANY DEVINION     ANY DEVINION     AN POLOT     AN POLOT       ANY DEVINION     ANY DEVINION     AN POLOT     AN POLOT       ANY DEVINION     ANY DEVINION     AN POLOT     AN POLOT       ANY DEVINION     ANY DEVINIC     AN POLOT     AN POLOT       ANY DEVINION     ANY DEVINIC     AN POLOT     AN POLOT       ANY DEVINIC     ANY DEVINIC     AN POLOT     AN POLOT	LOCK STILE REINFORCEMENT     1     10300046     STRAIGHT GUT       PULL STILE REINFORCEMENT     1     10300047     STRAIGHT GUT       PULL STILE REINFORCEMENT     1     10300047     STRAIGHT GUT       WEATHERSTRIPPING     AS REQID     187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MILH     THEST     SPECIMEN     OM     Defension       MILH     THESE     Note         MILH     THESE          MILH     THESE          MILH     THESE          MILH     THESE          MILH     THESE          MILH<	42	LOCK SCREW	2 OR 4	SELF DRILLING #8 X 3/4 PFH (PAINTED)		
LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         187 BK X.220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         187 BK X.220 HT CENTER FIN         STRAIGHT CUT           Date         AS REQID         187 BK X.220 HT CENTER FIN         STRAIGHT CUT           Date         AS REQID         AS REQID         AS REQID         AS REQID           Date         AS REQID         AS REQID         AS REQID         AS REQID           Date         AS REQID         AS REQID         AS REQID         AS REQID           Date         Dascription         By         AS REQID         AS REQID         AS REQID           Date         Dascription         By         AS REQID         AS REQID         AS REQID         AS REQID           ANTH THESE DETAILS.         ANTH THESE DETAILS.         ANNON TECHNOL         ANNON TECHNOL         ANNON TECHNOL           ANTH THESE DETAILS.         ANTH THESE DETAILS.         ANNON TECHNOL         ANNON TECHNOL         ANNON TECHNOL           ANTH THESE DETAILS.         ANTH THESE DETAILS.         ANNON TECHNOL         ANNON TECHNOL <td< td=""><td>LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         MEATHERSTRIPPING           MILH         TEST SPECIMEN COMPLIES         MILH         MEATHERSTRIPPING         MARE         .000300 SINCLES           MILH         THESE DETAILS.         Note:         .001000000         .000300 SINCLES         .000300 SINCLES           MILH         THESE DETAILS.         NOTE:           </td><td>43</td><td></td><td></td><td></td><td></td><td></td></td<>	LOCK STILE REINFORCEMENT         1         10300046         STRAIGHT CUT           PULL STILE REINFORCEMENT         1         10300047         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           WEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT           MEATHERSTRIPPING         AS REQID         .187 BK X. 220 HT CENTER FIN         STRAIGHT CUT         MEATHERSTRIPPING           MILH         TEST SPECIMEN COMPLIES         MILH         MEATHERSTRIPPING         MARE         .000300 SINCLES           MILH         THESE DETAILS.         Note:         .001000000         .000300 SINCLES         .000300 SINCLES           MILH         THESE DETAILS.         NOTE:	43					
PULL STILE REINFORCEMENT       1       10300047       STRAIGHT CUT         WEATHERSTRIPPING       AS REQID       .187 BK X. 220 HT CENTER FIN       STRAIGHT CUT         WEATHERSTRIPPING       AS REQID       .187 BK X. 220 HT CENTER FIN       Image: Content of the content of th	PULL STILE REINFORCEMENT     1     10300047     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN     STRAIGHT CUT       MITH     THESE     BY MON     MON     MON       MITH     THESE     BY MON     MON     MON       MITH     THESE     Note:     MON     MON       MITH     THESE     NOT     MON   <	44	LOCK STILE REINFORCEMENT	~	10300046	STRAIGHT CUT	A
WEATHERSTRIPPING     AS REQID     .187 BK X.220 HT CENTER FIN       WEATHERSTRIPPING     AS REQID     .187 BK X.220 HT CENTER FIN       Date	WEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN       MEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN       Image: State of the state of t	45	PULL STILE REINFORCEMENT	-	10300047	STRAIGHT CUT	A
WEATHERSTRIPPING     AS REQ'D     187 BK X. 220 HT CENTER FIN       Meanue     Image: Comparison of the standard of the stan	WEATHERSTRIPPING     AS REQID     .187 BK X. 220 HT CENTER FIN       Meatherspring     Image: Contract of the section of the sectin of the section of the section of the section of the sectin of t	46					
Date     Description     By       Date     Date     Date       Date     Date       Date     Date       Date     Date       MITH THESE DETAILS.       Note:       ANY DEVIATION IS NOTED.       **TBD = To Be Determined       Date	Date     Date     Date     Date       Pate     Date     Date     Date       Piel     TEST SPECIMEN COMPLIES     Note:       NITH THESE DETAILS.     Note:       Note:     Note:       PROJ. ATI- SS 32 FECT D:: L 2/37/25       PROJ. ATI- SS 32 FECT D:: L 2/37/25	47	WEATHERSTRIPPING	AS REQ'D	.187 BK X .220 HT CENTER FIN		 LL
Date     Date     Description     By       Date     Date     Date     Date       Date     TEST SPECIMEN COMPLIES     Note:       MIH THESE DETAILS.     Note:       MOLO     Solution       ANY DEVIATION IS NOTED.     ** TBD = TO Be Determined       Date     Determined for DP50	Date     Date     Date     Date       Date     Date     Date     Date       Date     TEST SPECIMEN COMPLIES     Note:       WITH THESE DETAILS.     Note:       WITH THESE DETAILS.     Note:       PROJ. ATI-SST&PECIMEN COMPLIES     Note:       PROJ. ATI-SST&PECIMEN COMPLIES     Note:       PROJ. ATI-SST&PECIMEN COMPLIES     Note:	48					
Date     Description     By       Date     Date     Date       Date     Date     Date       Date     TEST SPECIMEN COMPLIES       Note:     Note:       ANY DEVIATEON IS NOTED.     **TBD = To Be Determined       Print THESE DETAILS.     Note:       Date     Date	Date     Description     By       Date     Date     Description       Date     TEST SPECIMEN COMPLIES       NOTE     Note:       NOTE     Note:       ANY DEVIATION IS NOTED.       **TBD = To Be Determined       PROJ. ATI- SS J& TEST DATE DATE	49					
Date     Description     By       Date     Date     Date       Date     TEST SPECIMEN COMPLIES       WITH THESE DETAILS.     Note:       Mole:     * TBD = To Be Determined       Dot in the content of the co	Date     Date     Date (Inclusion)     Date (Inclusion)       Date     TEST SPECIMEN COMPLES     Note:     DAYTON TECHNOL       NITH THESE DETAILS.     Note:     Note:     000:300 SINGLES       MITH THESE DETAILS.     Note:     Note:     000:300 SINGLES       PROJ. ATI. SS 3/2 TEST D.1 E 2//37/2.     * TBD = To Be Determined     000300 SINGLES	50					
Date     Description     By       Date     Description       Date     TEST SPECIMEN COMPLIES       Note:     Note:       MITH THESE DETAILS.     Note:       ANY DEVIATION IS NOTED.     * Dily required for DP50       Date     Dete:       Date     Dote:	Date     Date     Description     By       Date     TEST SPECIMEN COMPLIES     By       MUTH THESE DETAILS.     Note:     MONROE, OH       MONROE, NUTH THESE DETAILS.     Note:     MONROE, OH       ANY DEVIATION IS NOTED.     * Dhily required for DP50     MONROE, OH       PROJ. ATI-SC 328 & TEST DATED.     **TBD = To Be Determined     O00300SS.Xil	51					
Date     Description     By       Date     Description     By       Date     TEST SPECIMEN COMPLIES       WITH THESE DETAILS.     Note:       Monroe, orl     copyr       Monroe, orl     copyr <td>Date     Date     Date     Date       Date     TEST SPECIMEN COMPLIES     Note:       WITH THESE DETAILS.     Note:       MONROE, OH     COPYI       PROJ. ATI.     COPYI       PROJ. ATI.     COPYI       PROJ.     COPYI       MONROE     COPYI       MONROE     COPYI       MONROE     COPYI       MONROE     COPYI       MONROE     COPYI       MON     &lt;</td> <td>52</td> <td></td> <td></td> <td></td> <td></td> <td></td>	Date     Date     Date     Date       Date     TEST SPECIMEN COMPLIES     Note:       WITH THESE DETAILS.     Note:       MONROE, OH     COPYI       PROJ. ATI.     COPYI       PROJ. ATI.     COPYI       PROJ.     COPYI       MONROE     COPYI       MONROE     COPYI       MONROE     COPYI       MONROE     COPYI       MONROE     COPYI       MON     <	52					
Date     Description     By       Date     TEST SPECIMEN COMPLIES       Note:     Note:       MITH THESE DETAILS.     Note:       ANY DEVIATION IS NOTED.     **TBD = To Be Determined       MODE     Determined	Date     Description     By       TEST SPECIMEN COMPLIES     Note:       WITH THESE DETAILS.     Note:       MANY DEVIATION IS NOTED.     ** Dhily required for DP50       PROJ. ATI- SS 37 & TEST DATED.     ** TBD = To Be Determined	53					
MEN COMPLIES     MONROE, OH     COPYR       SE DETAILS.     Note:     000.300 SINGLES       ION IS NOTED.     * Dnly required for DP50     OHKD BY:     MTC       ION IS NOTED.     * TBD = To Be Determined     Dwe No.     000300SS.xl	WEN COMPLIES     MONROE, OH     COPYR       SEE DETAILS.     Name:     000.300 SINGLE S       ION IS NOTED.     * Dnly required for DP50     OHKD BY:     MTC       ION IS NOTED.     **TBD = To Be Determined     OHKD BY:     000300SS.xi	Rev		By		DAYTON TECHNO	DLOGIES
SE DETAILS.     NAME:     000.300 SINGLE S       Note:     Note:     000.300 SINGLE S       ION IS NOTED.     * Drily required for DP60     CKKD BY:     MTC       **TBD = To Be Determined     DW/ NO:     000300SS.XI	SE DETAILS.     NAME:     000.300 SINGLE S       ION IS NOTED.     * Dnly required for DP50     PWNBY:     MTC       **TBD = To Be Determined     PWe No:     000300SS.xi		TEST SPECIMEN COMP	PLIES		MONROE, OH CC	DPYRIGHT 2001
ION IS NOTED.     Note: * Drily required for DP50     Dewar: Orkoar     MTC       **TBD = To Be Determined     Dwc No:     000300SS.xli	ION IS NOTED.     Note: * Drly required for DP50     Dwn Br/ orko BY     MTC       * TBD = To Be Determined     Dwc No:     000300SS.xi		WITH THESE DETAI	S			E SLIDER
** TBD = To Be Determined by by a No:	TEST D 1. E. J. J. J. J. 2. D. TBD = To Be Determined by by and No.			T = D			11/29/2001
	TEST D.1 E 2/13/25		ANI DEVIATION 12 NO		/ required for L/Pou D = To Be Defermined		S X IS
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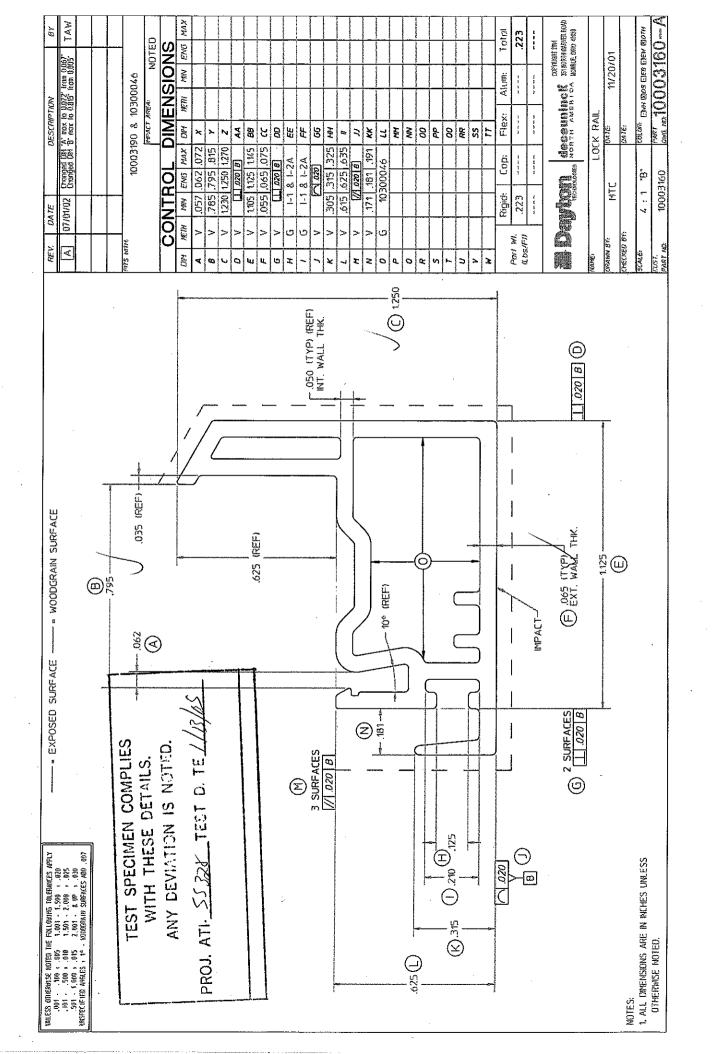
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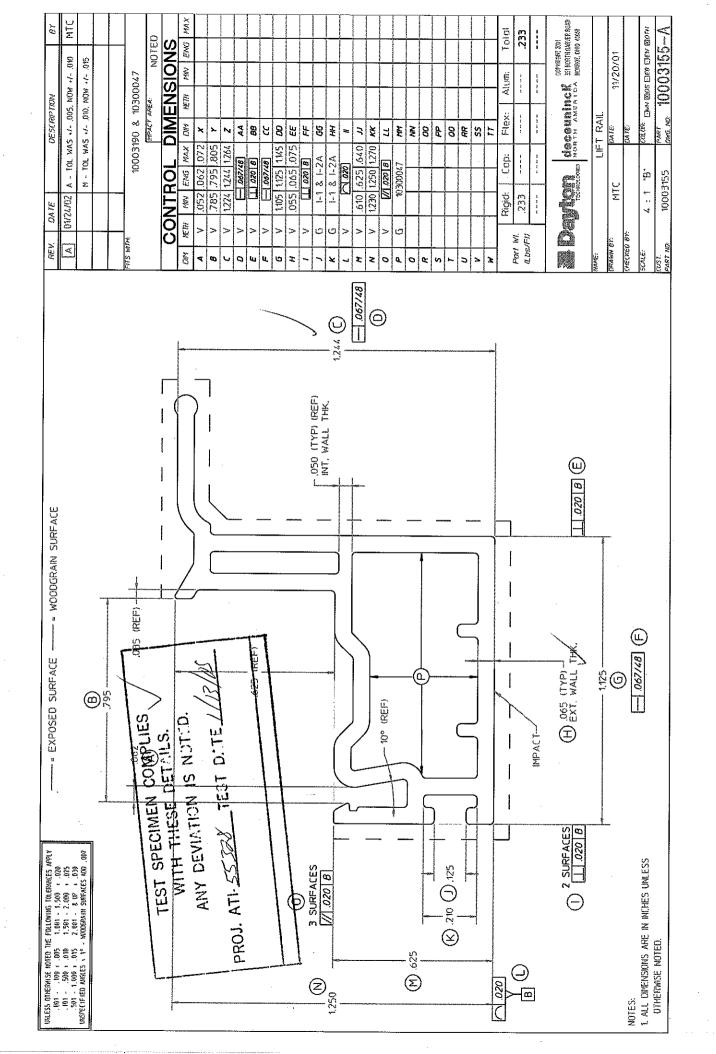
DESCRIPTION         QUANTITY         PART NO.         FAB DWG. NO           HEAD         HEAD         10474-0         10474-0           JAIL         JAIL         10003174         10474-0           JAIL         TACKINBERT         1         10003174         10474-0           JAIL         TACKINBERT         1         10003174         10474-0           JAIL         TACKINBERT         1         10003174         10474-0           PINSULUTED GLAZING BEAD         2         10003190         STRAIGHT CUT           VERTION ALL         1.70         1         10003190         STRAIGHT CUT OUT OR ALL           VERTION SECTION         2         10003190         STRAIGHT CUT OUT OR ALL         10474-0           VERTION SECTION         2         10003190         STRAIGHT CUT OUT OR ALL         10003190           NSULUTED GLAZING DEAD         2         10003190         STRAIGHT CUT OUT OR ALL         10167*-0           NSULUTED GLAZING DEAD         2         10003190         STRAIGHT CUT OUT OR ALL         1016*-2.3/4*         1047*-0           NSULUTED GLAZING DEAD         2         10003190         STRAIGHT CUT OUT OR ALL         10003190         STRAIGHT CUT OUT OUT OUT OUT OUT OUT OUT OUT OUT O		310000 SS FRAME -	BILL OF	" MATERIALS		
HEAD         1         10003174         10074-0           BIL         IAL         1003174         10475-0           JUNBERING RAIL         1         10003173         10475-0           JUNB         SILL TRAKINSERT         1         10003173         10475-0           SILL TRAKINSERT         1         10003173         10475-0         10475-0           SILL TRAKINSERT         1         10003173         10475-0         10475-0           SILL TRAKINSERT         2         10003190         STRAIGHT CUT R4         10475-0           SILL TRAKINSERT         2         10003190         STRAIGHT CUT R4         10475-0           NULL/TED GLASING BEAD         2         10003190         STRAIGHT CUT R4         10475-0           NULL/TED GLASING BEAD         2         10003190         STRAIGHT CUT R4         10475-0           NULL/TED GLASING BEAD         2         10003190         STRAIGHT CUT R4         10675-0           NULL/TED GLASING BEAD         2         97-03-00-00         STRAIGHT CUT R4         10675-0           MEETING RAIL TO BRACKET SCREW         2         97-03-00-00         STRAIGHT CUT         1063           MEETING RAIL TO BRACKET SCREW         2         97-03-00-00         STRAIGHT CUT	ITEM NO.	DESCRIPTION	QUANTITY	PART NO.	FAB DWG. NO	SOURCE
SiL         1         10003174         10003174         10003174         10475-0           AMB         FXED MEETING RAIL         1         10003174         10475-0         10475-0           FXED MEETING RAIL         1         1         10003192         STRAIGHT CUT         10475-0           FXED MEETING RAIL         1         1         10003190         STRAIGHT CUT         10475-0           HORIZONTAL GLZING BEAD         2         10003190         STRAIGHT CUT         Net           UNALTOEL GLZING BEAD         2         10003190         STRAIGHT CUT         Net           UNALTOEL GLZING BEAD         2         10003190         STRAIGHT CUT         Net           UNALTOEL GLZING BEAD         2         97-03-00-00         STRAIGHT CUT         Net           UNEEP COVER         2         97-03-00-00         187 AL BEAD         STRAIGHT CUT         Net           MEETING BLLOCKS release to supplied cudemens         2         97-03-00-00         187 AL BEAD         STRAIGHT CUT         Net           MEETING RAIL TO BRACKET SCREW         X 34 FFH WITH #4 HEAD         Net         1613         Net         STRAIGHT CUT           MEETING RAIL REACKET         3         4         X 34 FFH WITH #4 HEAD         STRAIGHT CUT <td< td=""><td><b>~</b>~~</td><td>HEAD</td><td>۲</td><td>10003174</td><td>10474-0</td><td>A</td></td<>	<b>~</b> ~~	HEAD	۲	10003174	10474-0	A
JAMB         10003174         10003174         10476-0           JUL TRACK INSERT         1         1         10003190         STRAIGHT CUT           SILL TRACK INSERT         1         1         10003190         STRAIGHT CUT           SILL TRACK INSERT         1         1         10003190         STRAIGHT CUT           HORIZONTAL GLAZING BEAD         2         10003190         STRAIGHT CUT OR 45           NISULATED GLASS UNIT (34')         3         SECTION         STRAIGHT CUT OR 45           NISULATED GLASS UNIT (34')         3         SECTION         STRAIGHT CUT OR 45           NISULATED GLASS UNIT (34')         3         SECTION         STRAIGHT CUT OR 45           NUSULATED GLASS UNIT (34')         3         SECTION         STRAIGHT CUT OR 45           VERTICAL GLAZING SCOMPOUND         2         97.39.00         STRAIGHT CUT OR 45           VEEP COVER         2         97.39.00         97.39.00         STRAIGHT CUT           MEETING RALL TO BRACKET SCREW         3         97.39.00         1613         BRACKET GLABENCET           MEETING RALL TO BRACKET SCREW         3         97.39.00         1613         10003191         10003191           MEETING RALL TO BRACKET SCREW         SELE DRILLING #6 X 12 PFH WITH #4 HEAD         M	2	SILL	ſ	10003174	10475-0	A
FIXED MEETING RAIL         1         10003103         10477-0           SILL TRACK INSERT         1         10003192         STRAGHT CUT           NILL TRACK INSERT         1         10003190         STRAGHT CUT OR 46           VERTICAL GLAZING BEAD         2         10003160         STRAGHT CUT OR 46           VERTICAL GLAZING BEAD         2         10003160         STRAGHT CUT OR 46           INSULATED GLASS UNIT (347)         3         RECD         STRAGHT CUT OR 46           INSULATED GLASS UNIT (347)         3         RECD         STRAGHT CUT OR 46           SETTING BLOCKS [metric of Supplier outclimine)         2         07-03-00-00         STRAGHT CUT OR 46           WEEP COVER         2         97-03-00-00         97-03-00-00         97-03-00-00         MEETING RULE RATION           MEETING BLICKS [metric of Supplier outclimine)         2         97-03-00-00         97-03-00-00         97-03-00-00           MEETING RALL BRACKET SCREW         2         97-03-00-00         97-03-00-00         97-03-00-00         97-03-00-00           MEETING RALL BRACKET SCREW         2         97-03-00-00         97-03-00-00         97-03-00-00           MEETING RALL BRACKET         MEETING RALL FOR RALL         48         87-44         161/3           MEETING	ო ო	JAMB	2	10003174	10476-0	A
SIL TRACK INSERT         1         10003192         STRAIGHT CUT           HORIZONTAL GLAZING BEAD         2         10003190         STRAIGHT CUT or 44           VERTIGAL GLAZING BEAD         2         10003190         STRAIGHT CUT or 44           VERTIGAL GLAZING BEAD         2         10003190         STRAIGHT CUT or 44           INSULATED GLASS UNIT (344)         3         SBC2160         STRAIGHT CUT or 44           INSULATED GLASS UNIT (344)         3         SBC2160         STRAIGHT CUT or 44           SETTING BLOCKS (meric of suptime outdomen)         2         97.03.00-00         STRAIGHT CUT or 44           SETTING BLOCKS (meric of suptime outdomen)         2         1/8" X 3/4"         STRAIGHT CUT or 44           MEETING BAIL TO BRACKET SCREW         2         97.03.00-00         97.03.00-00         STRAIGHT CUT or 44           MEETING BAIL TO BRACKET SCREW         2         #8 X 3/4"         4         10003191         10           MEETING RAIL TO BRACKET SCREW         2         97.03.00-00         97.03.00-00         10         10           MEETING RAIL TO BRACKET SCREW         4         #8 X 3/4 FFH w/# HEAD         161         10         10           MEETING RAIL TO BRACKET SCREW         4         #8 X 3/4 FFH w/# HEAD         161         10	4	FIXED MEETING RAIL	~~	10003173	10477-0	A
HORIZONTAL GLAZING BEAD         2         10003190         STRAIGHT CUT OR 46           VERTICAL GLAZING BEAD         2         10003190         STRAIGHT CUT OR 46           INSULATED GLASS UNIT (34")         1         58C2150         STRAIGHT CUT OR 46           INSULATED GLASS UNIT (34")         3         SEC2150         STRAIGHT CUT OR 46           GLAZING COMPOUND         2         1/8" × 3/4"         SEC2150         STRAIGHT CUT OR 46           WEEP COVER         2         07.03-00-00         97.03-00-00         STRAIGHT CUT OR 46         STRAIGHT CUT OR 46           MEETING RAIL TO BRACKET SCREW         2         97.03-00-00         97.03-00-00         STRAIGHT CUT OR 46         STRAIGHT CUT OR 46           MEETING RAIL FOR EREN         2         97.03-00-00         97.03-00-00         STRAIGHT CUT OR 46         STRAIGHT CUT OR 46           MEETING RAIL BRACKET         2         97.03-00-00         97.03-00-00         STRAIGHT CUT OR 46         STRAIGHT CUT OR 46           MEETING RAIL BRACKET         2         97.03-00-00         1/8" × 3/4         STRAIGHT CUT OR 46         STRAIGHT CUT OR 46           MEETING RAIL REING RAIL REING RAIL BRACKET         1/8" × 3/4         1/8" × 3/4         STRAIGHT CUT OR 46         STRAIGHT CUT OR 46         STRAIGHT CUT OR 46         STRAIGHT CUT OR 46         STRAIG	ىر م	SILL TRACK INSERT	•	10003192	STRAIGHT CUT	A
VERTICAL GLAZING BEAD         Z         10003190         STRAIGHT CUT OR 46           INSULATED GLASS UNIT (34*)         1         5         8622150         straident cut on 46           INSULATED GLASS UNIT (34*)         3         8.62150         straident cut on 46         straident cut on 46           SETTING BLOCKS (refer to Is supplier durines)         2         1/6" x 3/4"         straident cut on 46           WEEP COVER         2         97-03-00-00         97-03-00-00         straident cut on 46           WEEP COVER         2         97-03-00-00         97-03-00-00         straident cut on 46           WEEP COVER         2         97-03-00-00         97-03-00-00         straident cut on 46           MEETING RAIL TO BRACKET SCREW         2         97-03-00-00         97-03-00-00         straident cut on 46           MEETING RAIL TO BRACKET SCREW         2         97-03-00-00         97-03-00-00         100         100           MEETING RAIL TO BRACKET SCREW         2         97-03-00-00         2         97-03-00-00         100         100           MEETING RAIL TO BRACKET SCREW         2         816         712         1613         100         100           MEETING RAIL REING RAIL REING RAIL REING RAIL         37-09-00         37-09-00         100	9	HORIZONTAL GLAZING BEAD		10003190	STRAIGHT CUT OR 45	
INSULATED GLASS UNIT (347)     1     SBC2150     1       GLAZING COMPOUND     AS RE 0     SEC150     SEC150       GLAZING COMPOUND     SETTING BLOCKS (refer to IS supplier outleatines)     2     1/8" x 3/4"       WEEP COVER     2     97-03-00-00     1/8" x 3/4"       WEEP COVER     2     97-03-00-00     1/8" x 3/4"       MEETING RAIL TO BRACKET SCREW     2     97-03-00-00     1/613       MEETING RAIL TO BRACKET SCREW     3     1/613     1/613       MEETING RAIL TO BRACKET SCREW     4     #8 X 3/4 PFH with #4 HEAD     1/613       MEETING RAIL REINFORCEMENT     4     #8 X 3/4 PFH with #4 HEAD     1/613       MEETING RAIL REINFORCEMENT     1     ST 4/94     STRAIGHT CUT       MEETING RAIL RESTRIPHING	7	VERTICAL GLAZING BEAD		10003190	STRAIGHT CLIT OR 46	
INSULATED GLASS UNIT (34*)         1         5BC2160         1 <th1< th="">         1         1         <!--</td--><td>ω</td><td></td><td></td><td></td><td></td><td></td></th1<>	ω					
GLAZING COMPOUND         SBC2160         SBC20-000         SBC216         SBC2160         SBC2160         SBC2160         SBC20-000         SBC2160         SBC2160 <td><b>0</b></td> <td>INSULATED GLASS UNIT (3/4")</td> <td>~</td> <td></td> <td></td> <td>ĸ</td>	<b>0</b>	INSULATED GLASS UNIT (3/4")	~			ĸ
SETTING BLOCKS (refer to 16 Supplier Guidelines)     2     1/8" × 3/4"       WEEP COVER     2     97-03-00-00       WEEP COVER     2     97-03-00-00       MEETING RAIL TO BRACKET SCREW     2     82.64 FFH WITH #4 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 FFH W/#0 HEAD       MEETING RAIL REINFORCEMENT     1     51.494       MEATHERSTRIPPING     AS RECID     1.87 BK X 280 HT CENTER FIN       SCREER REINERARSTRIPPING     1     50	9	GLAZING COMPOUND	AS REQ'D	SBC2150		F
WEEP COVER         2         97-03-00-00         7           MEETING RAIL TO BRACKET SCREW         SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD         MEETING RAIL TO BRACKET SCREW         SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD           MEETING RAIL BRACKET b JAMB SCREW         SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD         1613           MEETING RAIL BRACKET b JAMB SCREW         A         #8 X 3/4 PFH W/#6 HEAD         1613           MEETING RAIL REINFORCEMENT         1         ST 494         STRAIGHT CUT           MEATHERSTRIPPING         AS REQ/D         .187 BK X 290 HT CENTER FIN         STRAIGHT CUT           VEATHERSTRIPPING         AS REQ/D         .187 BK X 290 HT CENTER FIN         STRAIGHT CUT           VEATHERSTRIPPING         AS REQ/D         .187 BK X 290 HT CENTER FIN         STRAIGHT CUT           VEATHERSTRIPPING         AS REQ/D         .187 BK X 290 HT CENTER FIN         STRAIGHT CUT           SCREEN RETAINER         AS REQ/D         .187 BK X 290 HT CENTER FIN         STRAIGHT CUT           SCREEN RETAINER         AS REQ/D         .187 BK X 290 HT CENTER FIN         STRAIGHT CUT           SCREEN RETAINER         AS REQ/D         .187 BK X 290 HT CENTER FIN         STRAIGHT CUT           SCREEN RETAINER         BAD         .10003191 'S STRAIGNER FIN         STRAIGHT CUT           Date         De	11	SETTING BLOCKS (refer to IG Supplier Guidelines)	2	1/8" × 3/4"		M
MEETING RAIL TO BRACKET SCREW     SELF DRILLING #6 X1/2 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH w/ #6 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH w/ #6 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH w/ #6 HEAD       MEETING RAIL BRACKET     3     4     #8 X 3/4 PFH w/ #6 HEAD       MEETING RAIL REINFORCEMENT     1     57 494     STRAIGHT CUT       MEATHERSTRIPPING     AS REQU     187 BK X 290 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS REQU     10003161 '     STRAIGHT CUT       SCREEN RETAINER     COMPL     10003161 '     STRAIGHT CUT       MEATHERSTRIPPING     AS REQU     187 BK X 290 HT CENTER FIN     STRAIGHT CUT       MEATHERSTRIPPING     AS RECU     10003161 '     STRAIGHT CUT       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN ASSEMBLY     STRAIGHT CUT       MEATHERSTRIPPING     AS RECOMENT     1     STRAIGHT CUT       MEATHERSTRIPPING     AS RECOMENT     1     STRAIGHT CUT       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN ASSEMBLY     STRAIGHT CUT       MUETING     ANY DEVIATION IS NO     100003161 '     STRAIGHT CUT       PROJ. ATI-SCREN ASSEMBLY     MONDOR SINGLE ASSEMBLY     MONDOR SINGLE ASSEMBLY	4 6	WEED COVER	•	07-03-00-00		
MEETING RAIL TO BRACKET SCREW     SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH w/ #6 HEAD       MEETING RAIL REINFORCEMENT     4     #8 X 3/4 PFH w/ #6 HEAD       MEETING RAIL REINFORCEMENT     1     ST 494       MEATHERSTRIPPING     167 BK X.290 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     167 BK X.290 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     1     10003191 '     STRAIGHT CUT       SCREEN RETAINER     1     10003191 '     STRAIGHT CUT       Date     DesWhiftBhh THESE DETAILS'     Note:     MONTOC.0H       Date     DesWhiftBhh THESE DETAILS'     Note:     MONTOC.0H       PROJ. ATH     SCREEN ASSEMBLY     SCREEN 19     MONTOC.0H       ANY DEVLATION IS NO 500     Note:     MONTOC.0H     MONTOC.0H       PROJ. ATH     TEST DATE     MONTOC     MONTOC.0H     MONTOC.0H	4		4	00-00-00		צ
MEETING RAIL TO BRACKET SCREW     SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH WITH #4 HEAD       MEETING RAIL BRACKET     4     #8 X 3/4 PFH WI #6 HEAD       MEETING RAIL BRACKET     1     5T 494       MEETING RAIL REINFORCEMENT     1     5T 494       MEETING     AS REQID     187 BK X :200 HT CENTER FIN       WEATHERSTRIPPING     AS REQID     187 BK X :200 HT CENTER FIN       VEATHERSTRIPPING     AS REQID     187 BK X :200 HT CENTER FIN       SCREEN RETAINER     0003191 '     STRAIGHT CUT       MEATHERSTRIPPING     AS REQID     187 BK X :200 HT CENTER FIN       SCREEN RETAINER     AS RECID     AS RECID       MORE STRAINEN     AS RECID     AS RECID       MORE STRAINEN     AS RECID     10003191 '       MORE STRAINEN     AS RECID     AS RECID       MORE STRAINEN     AS RECID     AS RECID       MORE STRAINEN     AS RECID     10003191 '       MORE STRAINEN     ANY DEVIATION IS NY DEVIATION IS NY DEVIATION       MORE STRAINEN     P	15					
MEETING RAIL TO BRACKET SCREW     SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH w/TH #4 HEAD       MEETING RAIL BRACKET     4     #8 X 3/4 PFH w/TH #4 HEAD       MEETING RAIL BRACKET     1     STRAIGHT CUT       MEETING RAIL REINFORCEMENT     1     STRAIGHT CUT       MEETING     AS REQT     187 KX 290 HT CENTER FIN     STRAIGHT CUT       VEATHERSTRIPPING     AS REQT     187 KX 290 HT CENTER FIN     STRAIGHT CUT       VEATHERSTRIPPING     AS REQT     187 KX 290 HT CENTER FIN     STRAIGHT CUT       VEATHERSTRIPPING     AS RECT     AS RECT     10003191     STRAIGHT CUT       VEATHERSTRIPPING     AS RECT     AS RECT     AS RECT     STRAIGHT CUT       VEATHERSTRIPPING     AS RECT     AS RECT     AS RECT     STRAIGHT CUT       VEATHERSTRIPPING     AS RECT     AS RECT     AS RECT     AS RECT       VEATHERSTRIPPING	16					
MEETING RAIL TO BRACKET SCREW     SELF DRILLING #6 X 1/2 PFH WITH #4 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH w/#6 HEAD       MEETING RAIL BRACKET     2     #8 X 3/4 PFH w/#6 HEAD       BRACKET to JAMB SCREW     4     #8 X 3/4 PFH w/#6 HEAD       MEETING RAIL REINFORCEMENT     1     1613       MEETING RAIL REINFORCEMENT     1     \$T 494       MEATHERSTRIPPING     AS RECID     .187 BK X 290 HT CENTER FIN       WEATHERSTRIPPING     AS RECID     .187 BK X 290 HT CENTER FIN       SCREEN ASSEMBLY     SCREEN ASSEMBLY     STRAIGHT CUT       MEATHERSTRIPPING     AS RECID     .187 BK X 290 HT CENTER FIN       SCREEN ASSEMBLY     SCREEN ASSEMBLY     STRAIGHT CUT       MEATHERSTRIPPING     AS RECID     .187 BK X 290 HT CENTER FIN       SCREEN ASSEMBLY     AS RECID     .187 BK X 290 HT CENTER FIN       SCREEN ASSEMBLY     ANY DEVIATION IS NO     .187 BK X 290 HT CENTER FIN       MAN     Deswinfielden     THAN       ANY DEVIATION IS NO     .187 BK X 290 HT CENTER FIN       ANY DEVIATION IS NO     .187 BK X 200 HT CENTER F	17					
MEETING RAIL BRACKET         2         1613         1614         1614         1614         1614         1614         1614         100033191         1614         100033191         1614         100033191         1014         100033191         1013         100033191         1014         100033191         1013         1013         100033191         1014         10161         101013191         10161         10161         100033191         1014         100033191         1014         10161         101013191         10003191         10100033191         1014         1000	18	MEETING RAIL TO BRACKET SCREW		SELF DRILLING #6 X 1/2 PFH WITH #4	( HEAD	
BRACKET to JAMB SCREW     4     #8 X 3/4 PFH w/ #6 HEAD       MEETING RAIL REINFORCEMENT     1     \$T 494       MEETING     AS REQID     187 BK X 290 HT CENTER FIN     \$T 494       SCREEN RETAINER     AS REQID     10003191 '     \$T 10003191 '       SCREEN ASSEMBLY     SCREEN-19     \$T 10003191 '     \$T 400 CENTER FIN       SCREEN ASSEMBLY     SCREEN-19     \$T 10003191 '     \$T 400 CENTER FIN       Date     DesWintblehn THESE UETAHLS.     BN     \$C REIN-19       Date     DesWintblehn THESE UETAHLS.     BN     \$M ONDE. OH       ANY DEVIATION IS NOTED.     MONE.     MONDE. OH     CRB       ANY     PPOJ. ATH SCT DATE DATE     MONDE. OH     CRB       ANY     PROJ. ATH SCT DATE     MONDE. OH     CRB       PROD. ATH SCT DATE     PONIV required for DP50     MONDE. OH	19	MEETING RAIL BRACKET	~	. 1613		~
MEETING RAIL REINFORCEMENT     1     ST 494     STRAIGHT CUT       MEATING RAIL REINFORCEMENT     1     ST 494     STRAIGHT CUT       MEATHERSTRIPPING     NEATHERSTRIPPING     187 BK X. 290 HT CENTER FIN     STRAIGHT CUT       WEATHERSTRIPPING     AS REQID     187 BK X. 290 HT CENTER FIN     STRAIGHT CUT       SCREEN RETAINER     1     00003191 '     STRAIGHT CUT       SCREEN RETAINER     1     00003191 '     STRAIGHT CUT       SCREEN RETAINER     1     SCREEN-19     STRAIGHT CUT       Date     DesWiftBldh, THESE UETAILS.     By     Note:       Date     Date     Note:     SCREEN-19     STRAIGHT CUT       PROJ. ATI-SCZZ TEST DATE     Note:     Note:     STRAIGHT CUT       MONTOC. OH     Note:     SCREEN-19     STRAIGHT CUT       MONTOC. OH     IEST     SCREEN-19     STRAIGHT CUT       ANY DEVIATION IS NO TED     Note:     Note:     STRAIGHT CUT       PROJ. ATI-SCZZ TEST DATE     Note:     STRAIGHT CUT     STRAIGHT CUT       PROJ. ATI-SCZZ TEST DATE     Note:     STRAIGHT CUT     STRAIGHT CUT	20	BRACKET to JAMB SCREW	4	#8 X 3/4 PFH w/ #6 HEAD		B, Z
MEETING RAIL REINFORCEMENT         1         ST 494         STRAIGHT CUT           MEATHERSTRIPPING         187 BK X. 290 HT CENTER FIN         STRAIGHT CUT         1           WEATHERSTRIPPING         AS REQID         187 BK X. 290 HT CENTER FIN         STRAIGHT CUT         1           WEATHERSTRIPPING         AS REQID         187 BK X. 290 HT CENTER FIN         STRAIGHT CUT         1	21					
WEATHERSTRIPPING     AS REQUD     187 BK X. 290 HT CENTER FIN       WEATHERSTRIPPING     AS REQUD     187 BK X. 290 HT CENTER FIN       SCREEN RETAINER     AS REQUD     187 BK X. 290 HT CENTER FIN       SCREEN RETAINER     AS REQUD     165 1     100003191       SCREEN RETAINER     AS REQUD     15 1     SCREEN-19       SCREEN ASSEMBLY     SCREEN-19     SCREEN-19       Date     DescWilpfielh, THESE DETAILS.     By       Date     Date     DescWilpfielh, THESE DETAILS.       Date     DescWilpfielh, TS ND 550     MONROE, OH       PROJ. ATI:     SCREEN ASSOC       PROJ. ATI:     SCREEN ASSOC       Date     DescWilpfielh, TEST DATE       Date     PROJ. ATI:       Screen     Stream	22	MEETING RAIL REINFORCEMENT	-	ST 494		ннн
WEATHERSTRIPPING     AS REQ'D     187 BK X. 290 HT CENTER FIN       WEATHERSTRIPPING     AS REQ'D     187 BK X. 290 HT CENTER FIN       SCREEN RETAINER     1     10003191     STRAIGHT CUT       SCREEN RETAINER     1     10003191     STRAIGHT CUT       SCREEN ASSEMBLY     SCREEN-19     SCREEN-19     STRAIGHT CUT       Date     DesWripTible     THES 1     SCREEN-19     SCREEN-19       Date     Date     DesWripTible     THES 1     SCREEN-19       Date     Date     DesWripTible     THES 1     SCREEN-19       Date     Date     DesWripTible     THES 1     SCREEN-19       PROJ. ATI-SCZZ TEST DATE     Only required for DP50     DRME     CRB       PROJ. ATI-SCZZ TEST DATE     Dete:     DMME     CRB       Date     PROJ. ATI-SCZZ TEST DATE     Dete:     DMME     DMME	23					
WEATHERSTRIPPING     AS REQ'D     187 BK X. 290 HT CENTER FIN       WEATHERSTRIPPING     AS REQ'D     .187 BK X. 290 HT CENTER FIN       SCREEN RETAINER     10003191 '     STRAIGHT CUT       SCREEN ASSEMBLY     10003191 '     SCREEN ASSEMBLY       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN ASSEMBLY       SCREEN ASSEMBLY     10003191 '     SCREEN ASSEMBLY       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN ASSEMBLY       SCREEN ASSEMBLY     ASSEMBLY     SCREEN ASSEMBLY       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN ASSEMBLY       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN ASSEMBLY       SCREEN ASSEMBLY     ASSEMBLY     SCREEN ASSEMBLY       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN ASSEMPLY       Bate     DescWribtibin THESE DETAILS.     BY       Date     DescWribtibin THESE DETAILS.     BY       ANY DEVIATION IS NOTED.     MONE       ANY DEVIATION IS NOTED.     ANN DOCE.OH       PROJ. ATI.     SCREEN ASSEMPLY       PROJ. ATI.     SCREEN ASSEMPLY       PROJ. ATI.     SCREEN ASSEMPLY       PROJ. ATI.     SCREEN ASSEMPLY       Prono     ANN DEVIATION IS NOT SINGLE SI	24					
WEATHERSTRIPPING     AS REQ'D     187 BK X. 290 HT CENTER FIN       SCREEN RETAINER     10003191     187 BK X. 290 HT CENTER FIN       SCREEN RETAINER     10003191     155 1       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN-19       IEST SPECIMEN COMPLIES 1     SCREEN-19       Date     Des&MibTiblen THESE UETAILS.       Date     DesWibTiblen THESE UETAILS.       Date     DesWibTiblen THESE UETAILS.       PROJ. ATI-SSATEST DATE (Date     Monree.oH       PROJ. ATI-SSATEST DATE (Date     Monree.oH       *Only required for DP50     PMN BY       Date     PROJ. ATI-SSATEST DATE (DATE	25					
WEATHERSTRIPPING     AS REQUD     187 BK X. 290 HT CENTER FIN       SCREEN RETAINER     10003191 '     STRAIGHT CUT       SCREEN RETAINER     10003191 '     STRAIGHT CUT       SCREEN RETAINER     10003191 '     STRAIGHT CUT       SCREEN ASSEMBLY     SCREEN ASSEMBLY     SCREEN-19     STRAIGHT CUT       Date     DesWhpTibh THESE CETAILS.     By     Monroe. oH     COPYR       Date     Date     DesWhpTibh THESE CETAILS.     By     Monroe. oH     COPYR       ANY DEVIATION IS NJ FED.     Note:     Monroe. oH     COPYR       ANY DEVIATION IS NJ FED.     Note:     310000 SINGLE SI       PROJ. ATI-SSZET DATE DATE DATE MARK     Monroe. oH     CRB       Nomer     TEST DATE DATE DATE DATE DATE DATE DATE DAT	26					
Date     DesWhotek     1     10003191     STRAIGHT CUT       SCREEN ASSEMBLY     SCREEN 458     ESTAILS     SCREEN-19     STRAIGHT CUT       Date     DesWhotekn Trees DETAILS     By     Note:     Daty DeVIATION IS NO ED     Note:       Date     DesWhotekn Trees DETAILS     By     Note:     SCREEN-19     SCREEN-19       PROJ. ATI-SSTED     TEST DATE     Note:     SCREEN-19     SCREEN-19     SCREEN-19       PROJ. ATI-SSTED     TeST DATE     Note:     SCREEN-19     SCREEN-19     SCREEN-19       PROJ. ATI-SSTED     TEST DATE     Note:     SCREEN-19     SCREEN-19     SCREEN-19	27	WEATHERSTRIPPING	AS REQ'D	187 BK X 290 HT CENTER FIN		<u>п</u>
BOCKEEN ASSEMBLY     IEST SPECIMEN COMPLIES 1     SCREEN-19       IEST SPECIMEN COMPLIES 1     By     SCREEN-19       Date     DesWibfibin THESE DETAILS     By       ANY DEVIATION IS NO ED     Monte:     310000 SINGLE SI       ANY DEVIATION IS NO ED     Note:     310000 SINGLE SI       PROJ. ATI-SST DATE     Monte:     CRB       AND     PROJ. ATI-SST DATE     Note:       *     Only required for DP50     Deter BY	28			10003191	STRAIGHT CUT	
Date     Deskhiption THESE DETAILS.     By       Date     Deskhiption THESE DETAILS.     By       ANY DEVIATION IS NO ED.     Monroe. OH     COPYR       ANY DEVIATION IS NO ED.     Note:     310000 SINGLE SL       PROJ. ATI. SSS TEST DATE     Note:     CRB       *Only required for DP50     PMK BY:     CRB       310000S.xis     DMK NO.     310000S.xis	- RZ	Ţ	S I I	SCREEN-19		Z
ANY DEVIATION IS NO ED.     MONROE.OH     COPYR       ANY DEVIATION IS NO ED.     ANY DEVIATION IS NO ED.     MONROE.OH     COPYR       Note:     *     *     Note:     310000 SINGLE SI       PROJ. ATI. SST DATE     *     Only required for DP50     CHKD BY:     CRB		DecWhitten THESE	'n		DAVTON TECHN	OI OGIE
ANY DEVICENT OF TEST DATE ////// Note: 310000 SINGLE SL ATI. 55 32 TEST DATE ////// *Only required for DP50 CHKDBY: CRB 310000 SINGLE SL #Only required for DP50 CHKDBY: 310000 Sixis	╈	I SI NULLUI DEMINIST	þ		MONBOE OH	
ATI. SSZ TEST DATE ////// Note: *Only required for DP50 CHKDBY: CRB 310000S.xis						E SLIDER
A 11		TEST TEST	TE 1/13/82			5/31/2004
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					DWG NO: 3100005	S.xis

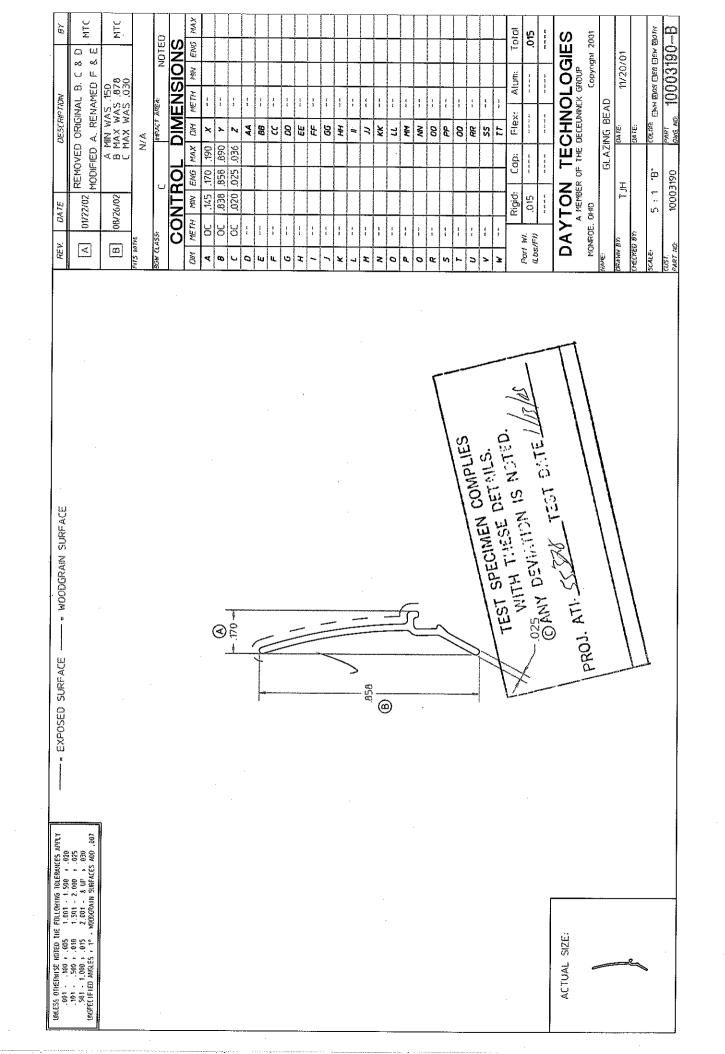


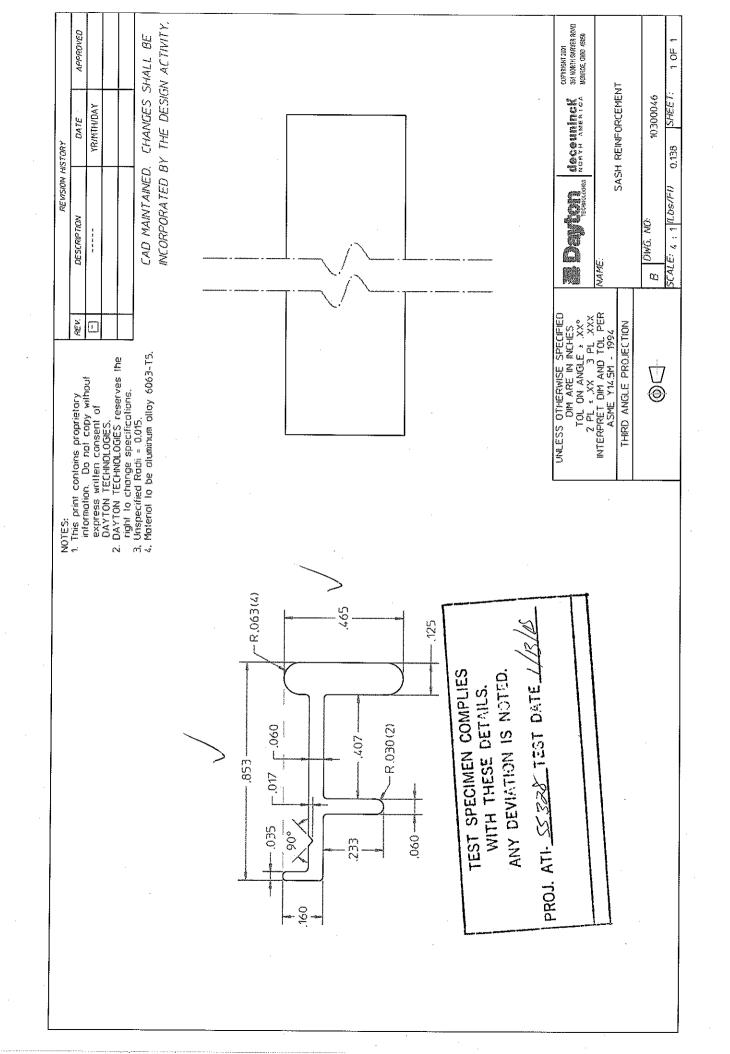


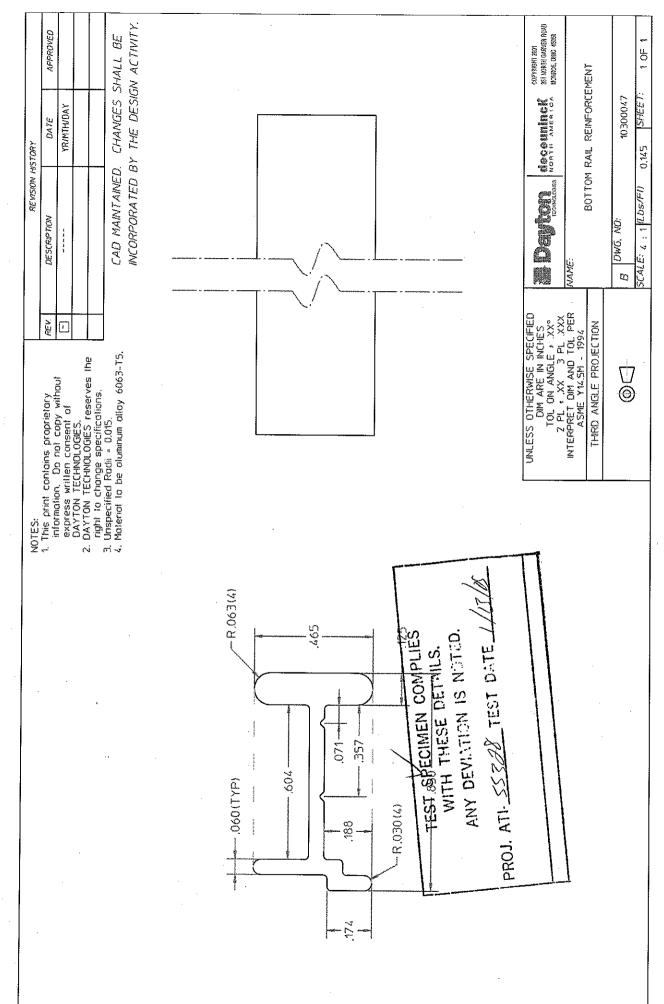


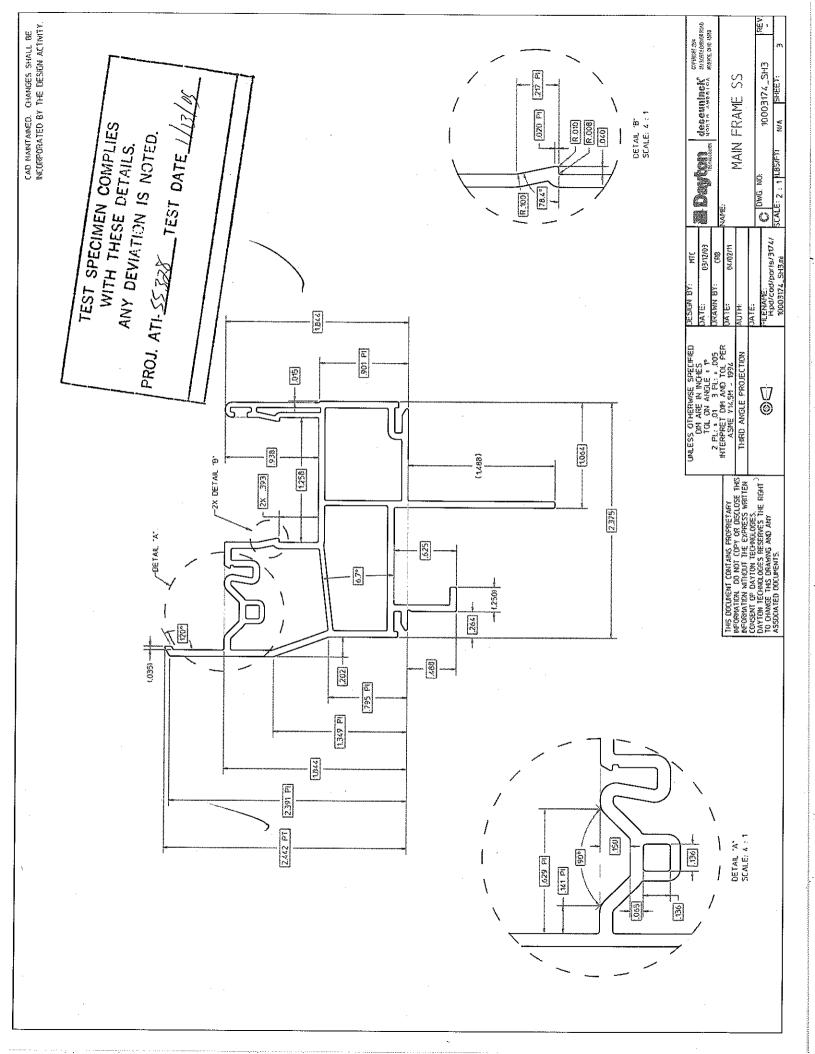


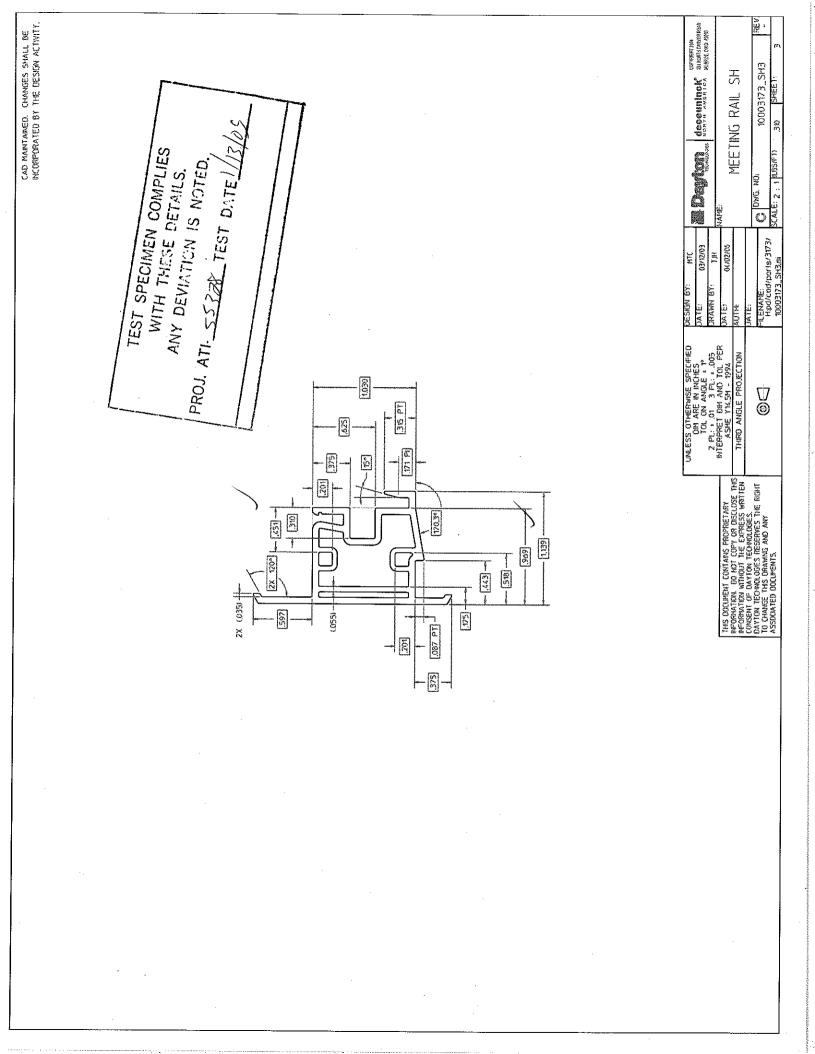




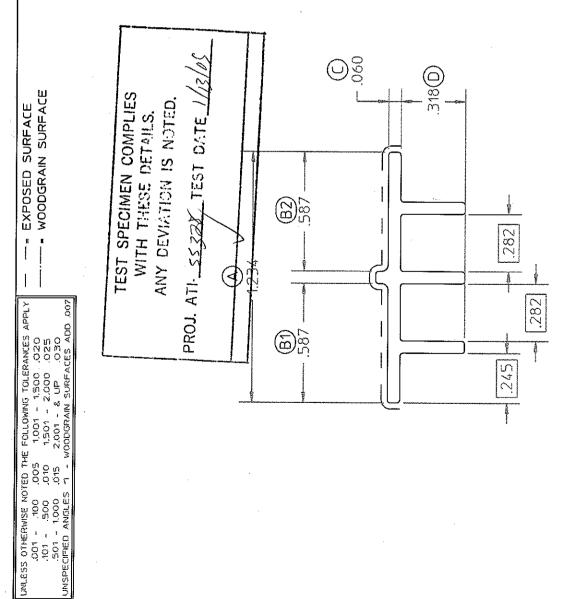








E     DESCR       02     ADDED FITS       03     ADDED FITS       00     ADDED FITS       00     ADTROL       01     AN       0250     .060       057     .587       .067     .070       7     .0       7     .0       888     .318       .318     .328       .318     .328       .318     .328       .318     .328       .318     .328       .318     .328       .318     .328       .318     .248       .319     .0       .0     .0       .086        .086        .013        .013        .013        .013        .013        .014        .015        .013	10003192	I BY	PART MTC	TO N/A			AREA: N/A	SIONS	H MIN ENG MAX													тн <u>cream White</u>	ALUM TOTAL	086	COPYRIGHT DAYTON TECHNOLOGIES 351 N. GARVER RD. MONROE, OHIO 45050		11/21/01	nd/rad/parts/l
CHAN CO2 ADD CO2 ADD CO2 ADD CHAN CHA	10(	DE SCRIPTION	μ	D IMPACT		10003120	IMPACT	DIMFNS	Mo	ļ			1	V.	M	X	7	N	BB	UU	00		AP FLE				DATE:	
		DATE	1/02/02 ADDE	CHAN				<u>ONTROI</u>	ENG		.587	 .318										MH OS		.086		SILL		



1. All dimensions are in inches unless otherwise specified.

Notes:

